



佳岛在手中，缝纫好轻松！
A stitch above the best!



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多针、特种机系列

Multi-needle, special sewing machine series

浙江佳岛缝纫机有限公司
ZHEJIANG JIADAO SEWING MACHINE CO.,LTD.



JR-1412P-FX

十二针平台型反向双重环缝链式多针机
Left Hand, 12 Needle, Flatbed, Double Chainstitch Machine With Vertical Loper Movement Mechanism

14系列为平台式多针机，上松紧、门襟滚条、上腰、装饰缝等。通用于内衣、运动服、女装、工作服、室内装饰品等。

分型号：MR：打折装置 WB：上腰装置 PSF：门襟装置 PSM:装饰装置 PSSM：打揽和装饰装置 PI：滚条装置

ET:下线为松紧线专用 附加装置：MD-1:前松紧带送布调整装置

14 series are a flatbed, multi needles, double chain stitch machine. These series are multi-purpose machine for attaching elastic, attaching waistband, sewing the front of shirts, attaching line tapes, smocking and shirring etc.

Subclass:

MR: Machine with Willing Device WB: Machine for Attaching Waistbands PSF: Machine for shirt fronting

PSM: Machine for smocking PSSM: Machine for simultaneous shirring+smocking ET: Loper thread elastic model

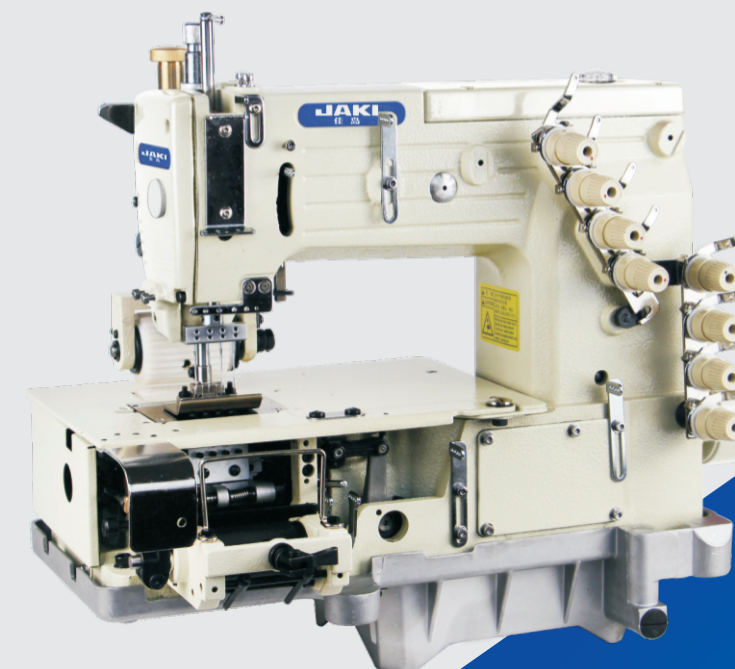
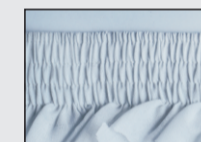
PSET: Machine with Shirring (Needle: Polyester Thread, Loper: Elastic Thread)

PQ: Machine with Shirring PL: Machine for Attaching Line Tapes MD-1: Metering Device

JR-1404PMD

四针前松紧带松布装置平台型钩针纵向双重环链式裤头车

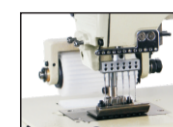
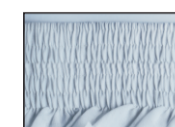
4 Needle, flatbed, double Chain Stitch Machine With Metering Device For Waistband



JR-1406PMD

六针前松紧带松布装置平台型钩针纵向双重环链式裤头车

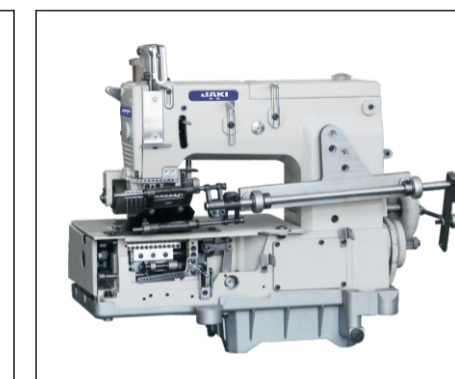
6 Needle, flatbed, double Chain Stitch Machine With Metering Device For Waistband



JR-1408PMD

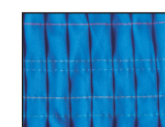
八针前松紧带松布装置平台型钩针纵向双重环链式裤头车

8 Needle, flatbed, double Chain Stitch Machine With Metering Device For Waistband



JR-1412PMR

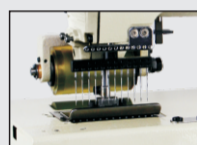
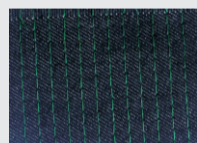
十二针平台型双重链缝单打折缝机
12-needle Flat-bed Double Chain Stitch Sewing Machine With Single Pleating



JR-1412P

十二针平台型钩针纵向双重环缝链式多针机

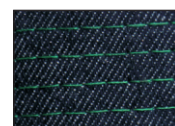
12 Needle, flatbed, double Chainstitch Machine With Vertical Looer Movement Mechanism



JR-1404P

四针平台型钩针纵向双重环缝链式多针机

4 Needle, flatbed, double Chainstitch Machine With Vertical Looer Movement Mechanism



JR-1408PL

八针平台型双重环链式贴条机

8 Needle, Flatbed, Double Chain Stitch Machine For Attaching Line Tapes



JR-1406P

六针平台型钩针纵向双重环缝链式多针机

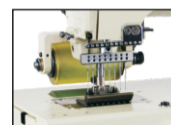
6 Needle, flatbed, double Chainstitch Machine With Vertical Looer Movement Mechanism



JR-1408P

八针平台型钩针纵向双重环缝链式多针机

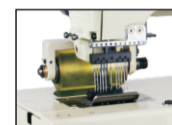
8 Needle, flatbed, double Chainstitch Machine With Vertical Looer Movement Mechanism



JR-1411P

十一针平台型钩针纵向双重环缝链式多针机

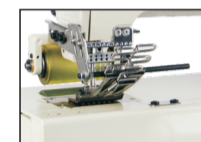
11 Needle, flatbed, double Chainstitch Machine With Vertical Looer Movement Mechanism



JR-1406PL

六针平台型双重环链式贴条机

6 Needle, Flatbed, Double Chain Stitch Machine For Attaching Line Tapes



JR-1412PL

十二针平台型双重环链式贴条机

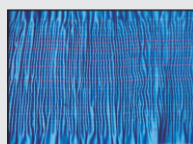
12 Needle, Flatbed, Double Chain Stitch Machine For Attaching Line Tapes

JR-1433PQ

三十三针双重环链式缝纫机
(上线采用普通线 底线采用普通线另加入松紧线)
33 Needle, Flatbed, Double Chain Stitch Machine
For Simultaneous Shirring

从第一根针到最后一根针可达宽度152mm

The width from the first needle to the last needle reaches 152 mm

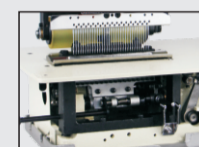


JR-1433P 1/8

三十三针平台型钩针纵向双重环缝链式机
33 Needle, flatbed, double Chainstitch Machine
With Vertical Looper Movement Mechanism

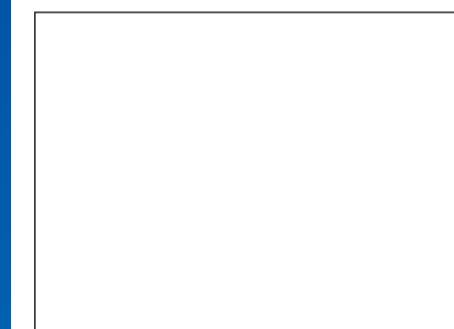
从第一针到最后一针可达宽度101.6mm

Needle gauge 1/8, the distance reach to 101.6mm from first needle to last needle



JR-1425P

二十五针平台型双重环缝链式多针机
25 Needle, flatbed, double Chainstitch Machine
With Vertical Looper Movement Mechanism



JR-1437P

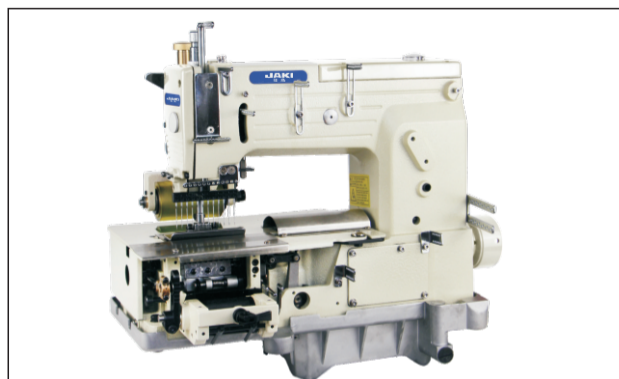
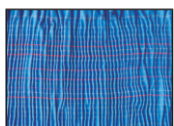


JR-1425PQ 1/4

二十五针平台型缝纫机
25 Needle, Flatbed, Double Chainstitch Machine
For Simultaneous Shirring

上下采用普通线，中间橡筋线。

The upper and lower line adopts ordinary line, middle elastic line.

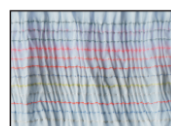


JR-1412PQ

十二针平台型缝纫机
12 Needle, Flatbed, Double Chain Stitch Machine
For Simultaneous Shirring

上下线采用普通线，中间橡筋线。

The upper and lower line adopts ordinary line, middle elastic line.

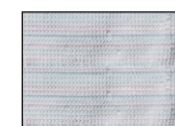


JR-1433P-1/8



JR-1433PS

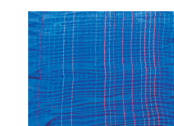
三十三针平台型双重环链式打皱缝纫机
33 Needle, Flatbed, Double Chainstitch Machine For Shirring



JR-1433P-ET

三十三针平台型钩针纵向双重环缝链式多针机
(上线为普通线，下线为橡筋线)
33 Needle, flatbed, double Chainstitch Machine With Vertical Looper Movement Mechanism

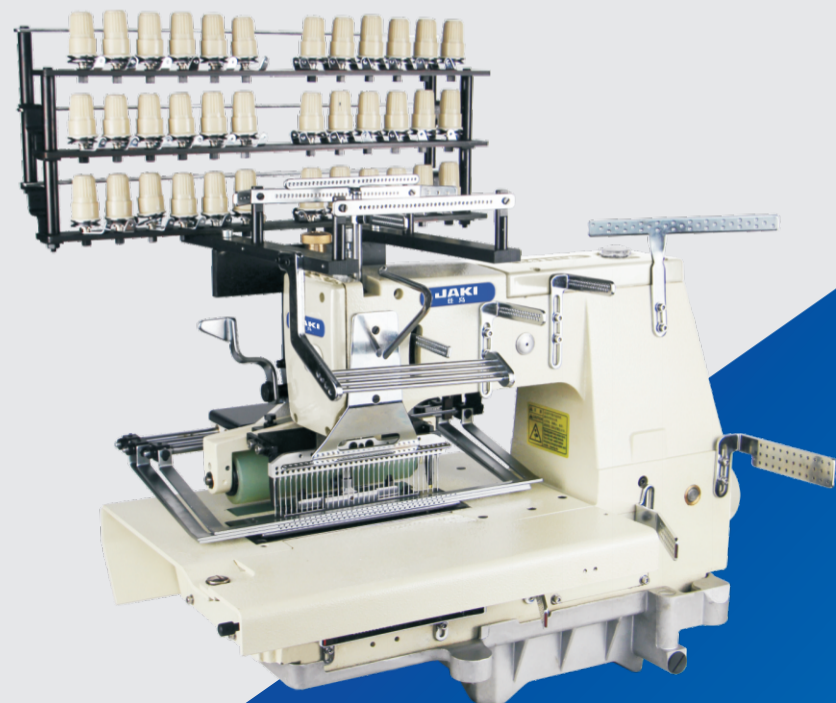
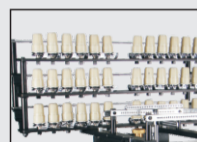
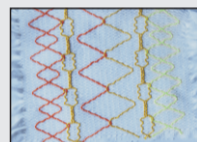
从第一根针到最后一根针可达宽度152mm
The width from the first needle to the last needle reaches 152 mm



JR-1433PSSM

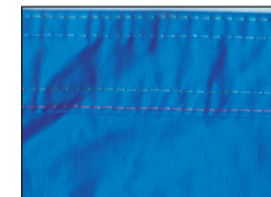
三十三针平台型钩针纵向双重环缝打揽链式多针机
33 Needle, flatbed, double Chainstitch Machine
For Smocking

从第一根针到最后一根针可达宽度152mm
The width from the first needle to the last
needle reaches 152 mm



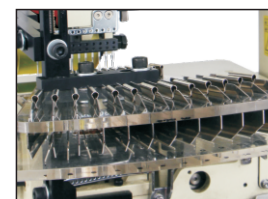
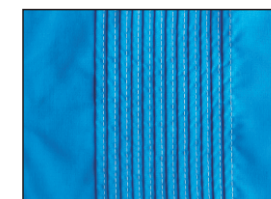
JR-1404PSF

四针平台型双重环链式门襟机
4 Needle, Flatbed, Double Chainstitch
Machine For Shirt Fronting



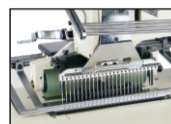
JR-1412PTV

十二针平台型双重环链式打褶缝纫机
12 Needle, Flatbed, Double Chainstitch Machine
For Pin-tucking



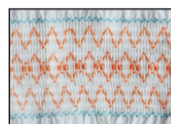
JR-1425PSSM

二十五针平台型双重环链式打揽缝纫机
25 Needle, Flatbed, Double Chainstitch Machine
For Smocking



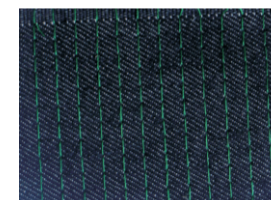
JR-1412PSSM

十二针平台型双重环链式打褶打揽缝纫机
12 Needle, Flatbed, Double Chainstitch
For Shirring And Smocking



JR-1412P-C

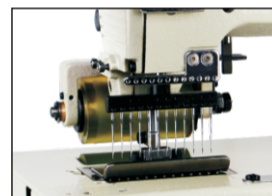
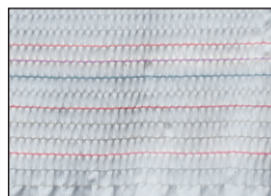
长臂十二针平台型钩针纵向双重环缝链式多针机
Long-arm 12 Needle, flatbed, double Chainstitch
Machine With Vertical Looper Movement Mechanism





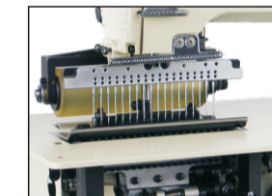
JR-1412PS

十二针平台型双重环链式打皱缝纫机
12 Needle, Flatbed, Double Chainstitch Machine
For Shirring



JR-1418P

十八针平台型双重环链式多针机
18 Needle, flatbed, double Chainstitch Machine With
Vertical Looper Movement Mechanism

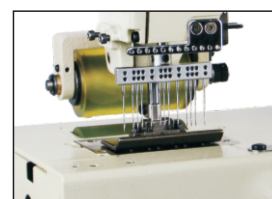
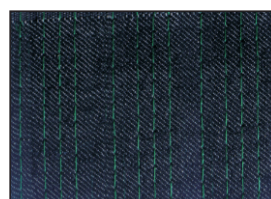


从第一根针到最后一根针可达宽度108.8mm。
The width from the first needle to the last needle reaches
108.8 mm.



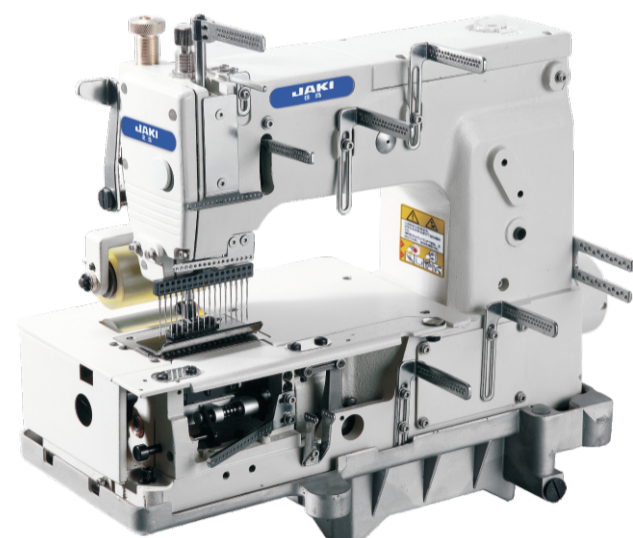
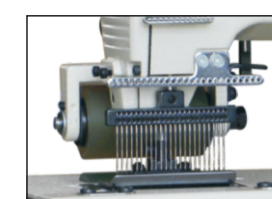
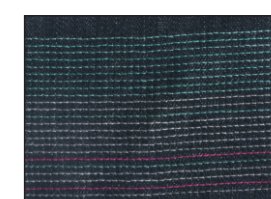
JR-1413P

十三针平台型双重环链式多针机
13 Needle, flatbed, double Chainstitch
Machine With Vertical Looper Movement Mechanism



JR-1423P 1/8

二十三针平台型钩针纵向双重环链式多针机
23 Needle, flatbed, double Chainstitch Machine
With Vertical Looper Movement Mechanism



JR-1417P

十七针平台型双重环链式多针机
17 Needle, flatbed, double Chainstitch Machine With
Vertical Looper Movement Mechanism



JR-1423P 3/16

二十三针平台型钩针纵向双重环链式多针机
12 Needle, flatbed, double Chainstitch Machine
With Vertical Looper Movement Mechanism



从第一针到最后一针可达宽度104.8mm
Needle gauge 3/16, the distance reach to 104.8mm from
first needle to last needle

JR-1025PS

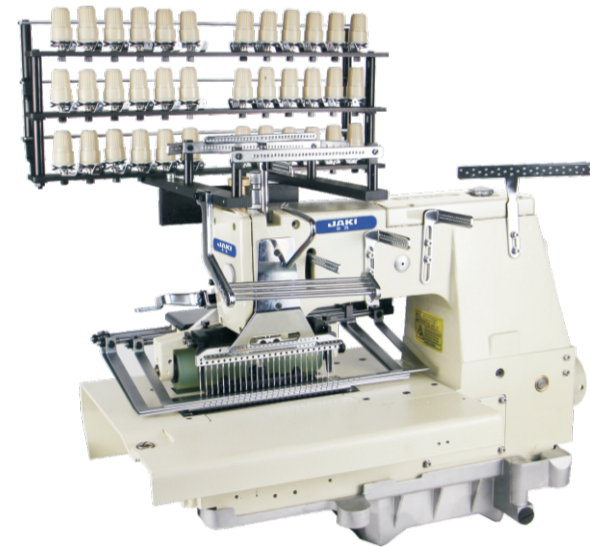
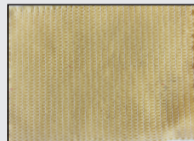
二十五针平台型单环链式打皱缝纫机
25 Needle, Flatbed Single Chainstitch Machine For Shirring

JR-1012PS, JR-1025PS 上线为橡筋线，无下线。
online for elastic string, no downline.

JR-1012PSM, JR-1025PSM

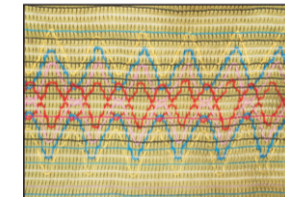
上线为橡筋线，无下线。有多种花盘，可缝各种图案。
online for elastic string, no downline. There are many kinds of flowers, can be sewn all kinds of patterns.

从第一根针到最后一根针可达宽度152mm
The width from the first needle to the last needle reaches 152 mm.



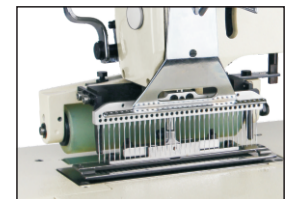
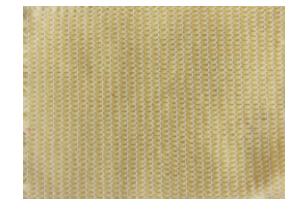
JR-1025PSSM

二十五针平台型单环链式打搅机
25 Needle, Flatbed Single Chainstitch Machine For Shirring



JR-1033PS

三十三针平台型单环链式打皱缝纫机
33 Needle, Flatbed Single Chainstitch Machine For Shirring



从第一根针到最后一根针可达宽度152mm
The width from the first needle to the last needle reaches 152 mm



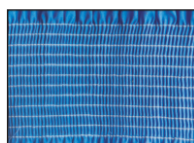
JR-1033PSSM

三十三针平台型单环链式打搅机
33 Needle, Flatbed Single Chainstitch Machine For Shirring



JR-1012PS

十二针针平台型单环链式打皱缝纫机
12 Needle, Flatbed Single Chainstitch Machine For Shirring



JR-1012PSSM

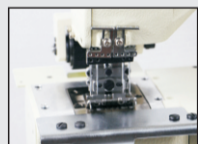
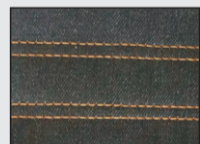
十二针平台型单环链式打搅机
12 Needle, Flatbed Single Chainstitch Machine For Shirring



JR-8804P-D

直驱四针厚料针杆送布牛仔上腰机

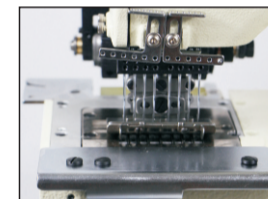
Direct Drive 4 Needle Thick Material Needle Rod Cloth Feeding Jeans Waist Machine



JR-8808P

八针厚料针杆送布牛仔上腰机

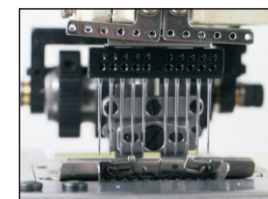
8 Needle Thick Material Needle Rod Cloth Feeding Jeans Waist Machine



JR-8810P

十针厚料针杆送布牛仔上腰机

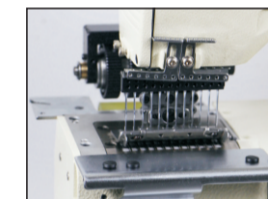
10 Needle Thick Material Needle Rod Cloth Feeding Jeans Waist Machine



JR-8812P

十二针厚料针杆送布牛仔上腰机

12 Needle Thick Material Needle Rod Cloth Feeding Jeans Waist Machine



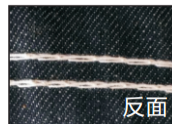
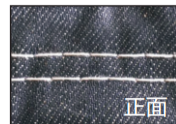
从第一根针到最后一根针可达宽度70mm，针间距1/4，也可以作为6针使用

The width from the first needle to the last needle reaches 70 mm, Needle spacing of 1/4, it also can be used 6 needles



JR-8802/8801

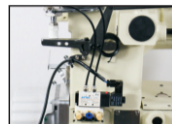
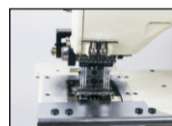
单针 / 双针缝袋机式缝纫机（用于厚料）
1 / 2 Needle, Flatbed, Double Chainstitch Machine For Extra Heavy Fabrics



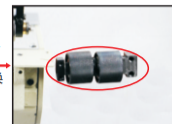
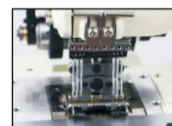
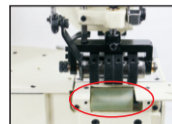
JR-8806P-DT

六针厚料针杆送布牛仔上腰机
（直驱带自动跳针功能）

6 Needle Thick Material Needle Rod Cloth Feeding Jeans Waist Machine



JR-8806PR



拖轮
可更换



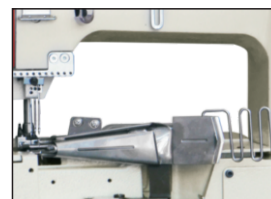
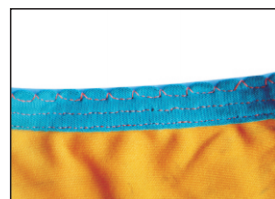
JR-1302-4W

单/双针平台型双重环缝曲牙机
Single/double Needle, double Chain
Stitch 4 Point Zig-zag Machine



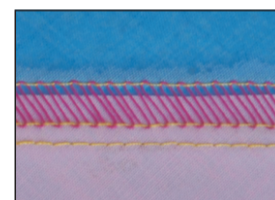
JR-1803-1S

三针五线内曲牙（推波机）装饰用花边机
3 Needle Picot Stitch Sewing Machine



JR-8842-1G

三针七线包袋绷缝机
Three-needle Seven-line Bag
Interlock Sewing Machine

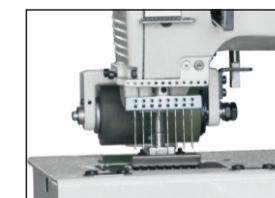
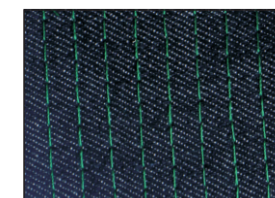


JR-1208P

八针双重环链式多针机(带夹线器)
8 Needle, Double Chainstitch Machine With Thread Clip

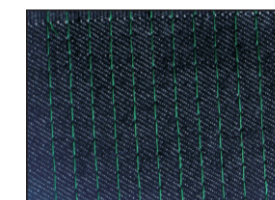
12系列采用机头装夹线器，在工作完成后松线方便，广泛适用于上松紧、门襟、滚条、上腰、装饰缝等。

The machine head is equipped with a wire clamp, which is convenient for loose line after finishing work. It is widely used for loose, open, rolling, upper waist and decorative seam.



JR-1212P

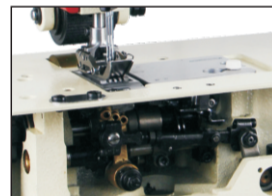
十二针双重链式多针机（带夹线器）
12 Needle, Double Chainstitch Machine With Thread Clip





JR-1503PTF

三针双重环缝包用缝纫机
3 Needle, Flatbed, Double Chainstitch Machine
For Lap Seaming



JR-1508PA-D

直驱四针自动跳针平台型弯针横向双重环缝链式牛仔裤腰机
Direct Drive 4 Needle, flatbed, double Chain Stitch
Machine With Auto Skip Stitch Device
For Jeans' Waistband



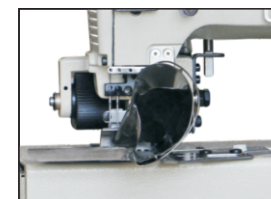
JR-1508P

四针牛仔上腰缝机
4 Needle, Flatbed, Double Chainstitch
Machine With Puller For Waistband



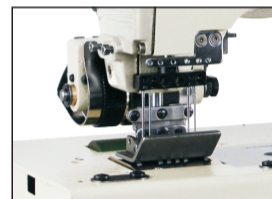
JR-1508PRD

四针牛仔上腰缝机 上轮装有左右分离式拖轮
Direct Drive 4 Needle, Flatbed, Double Chainstitch
Machine With Independent Lower Puller For Waistband



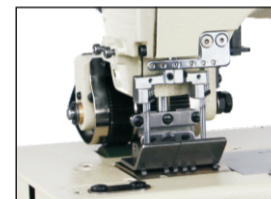
JR-1508PR

四针牛仔上腰缝机装有左右分段式下拖轮
4 Needle, Flatbed, Double Chainstitch Machine With
Independent Lower Puller For Waistband



JR-1509P

六针自由针位牛仔上腰缝机
6 Needle, Flatbed, Double Chainstitch Machine
With Puller For Waistband

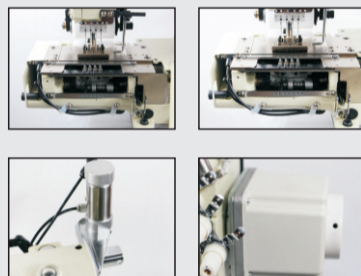


下拖轮
位置修改

JR-4404P-UTC

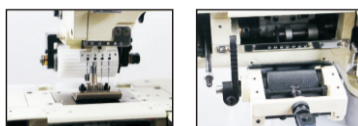
四针半筒型直驱自动剪线链式多针机

Direct Drive 4 Needle, cylinder Bed, double Chain
Stitch Machine With Pneumatic Thread Trimmer



JR-4404P

四针半筒型双重环链式
4 Needle, Cylinder Bed, Double
Chainstitch Machine

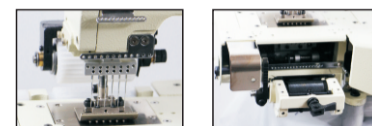


JR-4406P

六针半筒型双重环链式
6 Needle, Cylinder Bed, Double
Chainstitch Machine

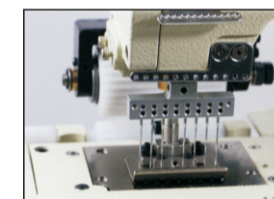


JR-4406PMD



JR-4408P

八针半筒型双重环链式
8 Needle, Cylinder Bed, Double Chainstitch Machine



JR-4408PL



JR-4412PL

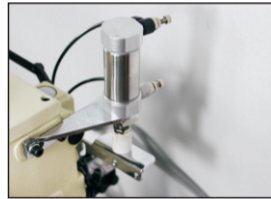
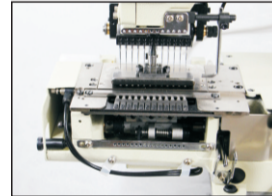
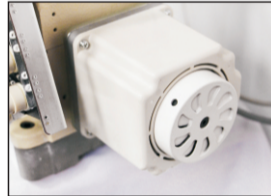




JR-4412P-UTC

十二针半筒型直驱自动剪线链式多针机

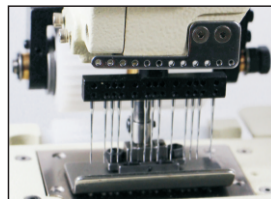
Direct Drive 12 Needle, cylinder Bed, double Chain
Stitch Machine With Pneumatic Thread Trimmer



JR-4413P

十三针半筒型双重环链式多针机

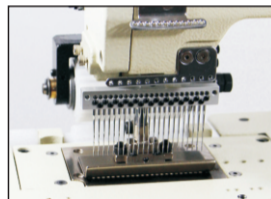
13 Needle, Cylinder Bed, Double
Chainstitch Machine



JR-4423P

二十三针半筒型双重环链式多针机

23 Needle, Cylinder Bed, Double Chainstitch Machine



JR-2000C-DK

双针带后切刀平台型弯针横向双重环缝带刀裤耳机
Double Needle, flatbed, making Belt Loop Machine With
Front Fabric Trimmer And Back Belt Cutting Device



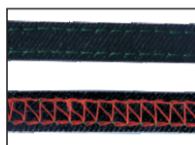
- 1.完备的自动供油系统与滤油装置，确保最高缝速可达4500针/分钟；
- 2.勾针采用纵向运动机构；
- 3.机器后挂拉引滚轮装置；
- 4.关键部件采用轻质化或特殊硬化处理，提高了机器的低震、耐磨性；
- 5.此机型附有两侧切刀，能将不规则料片经自动裁剪、卷边后缝制出裤袢长带。

1. Automatic oil supply system and oil filter complete device, ensure the highest seam 4500 needle / min speed;
2. Crocheted using longitudinal motion mechanism;
3. the machine after light guide roller device;
4. key components of the use of light or special hardening treatment, improve the low vibration, abrasion machine;
5. this model with both sides of the cutter, the irregular sheet by automatic cutting, hemming sewing a trouser loop strip.



JR-2000C

双针带刀裤耳机
2 Needle, Flatbed, Making Belt Loop
Machine With Front Fabric Trimmer



JR-2000CP

双针带刀带后拖轮裤耳机
2 Needle, Flatbed, Making Belt Loop Machine
With Rear Puller And Front Fabric Trimmer



JR-1702B

双针裤耳机
2 Needle, Flatbed, Making Belt
Loop Machine



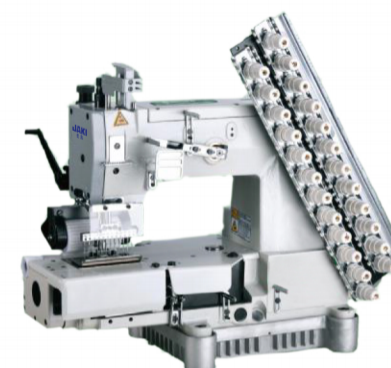
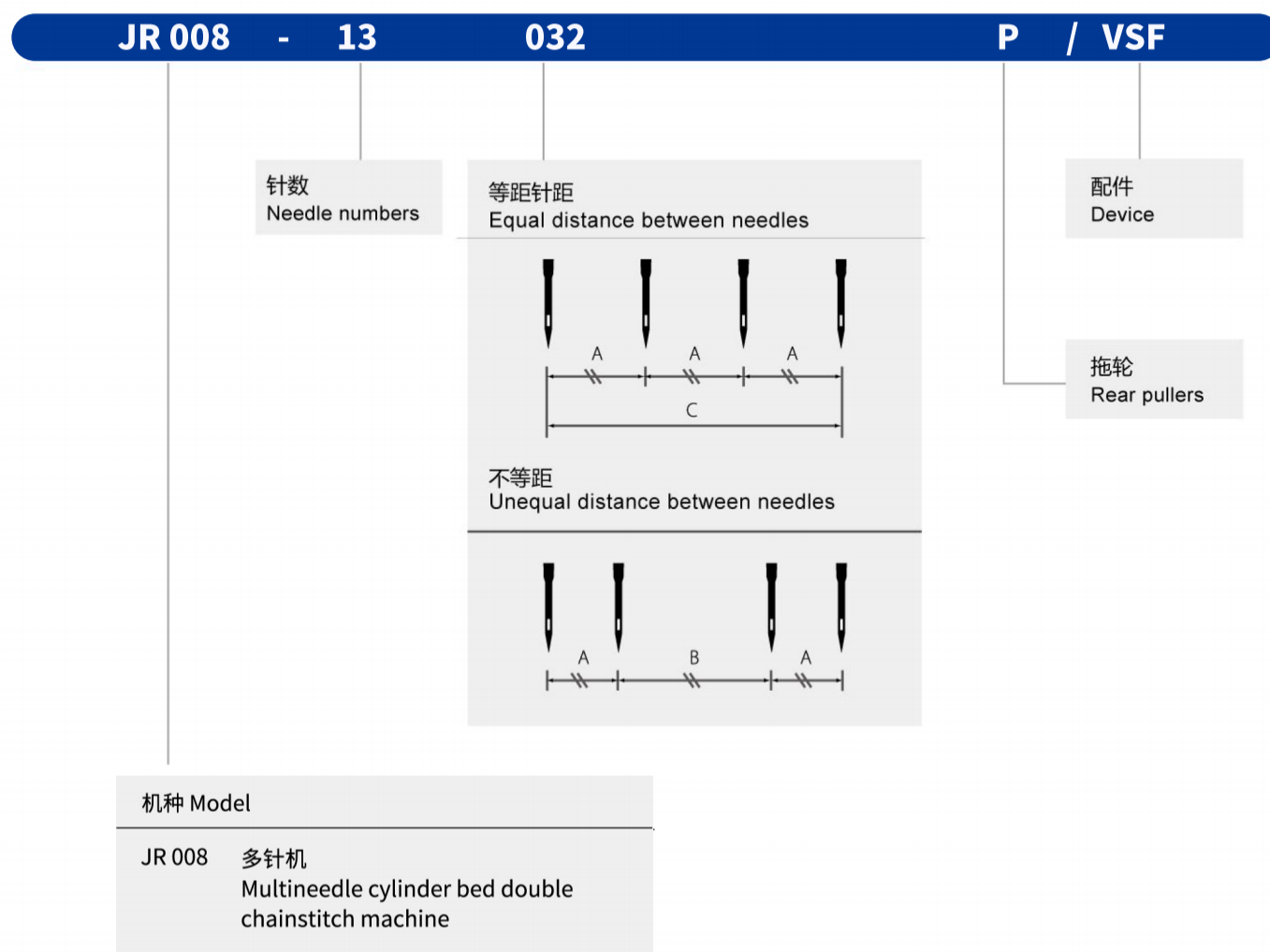
JR-1702PMD

双针裤耳机（带送松紧带装置）
2 Needle, Flatbed, Bottom Cover Stitch
Machine With Rear Puller And Metering
Device For Attaching Elastic



Multi-needle Number commentary

多针机编号解析



JR 008 series features

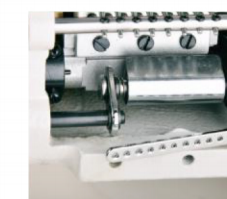
JR 008 系列特点



适用于多种工序的缝纫，适合针织类高级衣物之装饰车缝
Suitable for multi sewing process, high quality knit material and decorative sewing.



全自动供油，勾针纵向运动机构，多针双重链式缝
Automatic lubrication system, vertical looper mechanism, multineedle chainstitch mechanism.



采用独立勾针座，可变化不同的针位组合，达到一机多用的功能(选配)
Using independent looper holder and can easily change different needle position, Multi-function machine design. (optional)



筒型机身设计，方便环型衣物缝纫
Cylinder machine frame design, easy sewing operation for circular cloth.



左侧附一辅助设计，拉布稳定，出布更顺畅，维护便利
Using one supportive puller on left side which can stabilize the pulling and sewing process.



按钮式缝距调整模式，调整简便快速
Stitch length adjustment by knob, easy and fast.

Model	Specification				图释 (每格宽度=3.2mm=1/8 ")																										Remark
					1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	
JR 008-	04064P	4	8	1/4"(6.4mm)																											
	04085P			1/3"(8.5mm)																											
	04095P			3/8"(9.5mm)																											
	04106P			5/12"(10.6mm)																											
	04127P			1/2"(12.7mm)																											
	04048-191P			3/16-3/4-3/16" (4.8-19.1-4.8mm)																											
	04048-222P			3/16-7/8-3/16" (4.8-22.2-4.8mm)																											
	04048-254P			3/16-1-3/16" (4.8-25.4-4.8mm)																											
	04064-191P			1/4-3/4-1/4" (6.4-19.1-6.4mm)																											
	04064-127P			1/4-1/2-1/4" (6.4-12.7-6.4mm)																											
	04064-254P			1/4-1-1/4" (6.4-25.4-6.4mm)																											
	04032-032P			(1/4-1/8-1/8-1/4")*3 (6.4-3.2-3.2-6.4mm)*3																											A
	04064P			1/4"(6.4mm)																											
	12A32-032P			(1/4-1/8-1/8-1/4")*3 (6.4-3.2-3.2-6.4mm)*3	6	12																									B
	12A64P			1/4"(6.4mm)																											
12048P	3/16"(4.8mm)	12	24																												
12064P	1/4"(6.4mm)																														
12050P	1/5"(5.0mm)																														
13032P	(1/4-1/8-1/8-1/4")*3 (6.4-3.2-3.2-6.4mm)*3																														
13064P	1/4"(6.4mm)																											C			
17032P	1/8"(3.2mm)																											D			
21032P	1/8"(3.2mm)																											E			
23032P	1/8"(3.2mm)																											F			

A: 13 针规格组, 配 4 组针 / 勾针
B: 13 针规格组, 配 6 组针 / 勾针
C: 13 针规格组, 配 13 组针 / 勾针
D: 17 针规格组, 配 17 组针 / 勾针
E: 21 针规格组, 配 21 组针 / 勾针
F: 23 针规格组, 配 23 组针 / 勾针

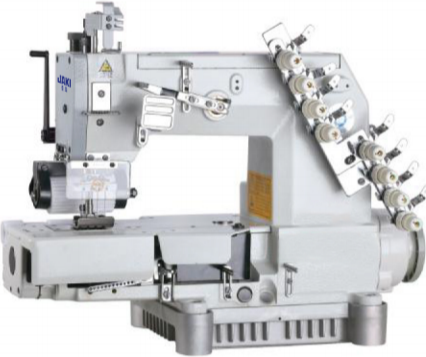
A: 13-Needle gauge set with 4 sets of needle/ loopers.
B: 13-Needle gauge set with 6 sets of needle/ loopers.
C: 13-Needle gauge set with 13 sets of needle/ loopers.
D: 17-Needle gauge set with 17 sets of needle/ loopers.
E: 21-Needle gauge set with 21 sets of needle/ loopers.
F: 23-Needle gauge set with 23 sets of needle/ loopers.

一般车缝

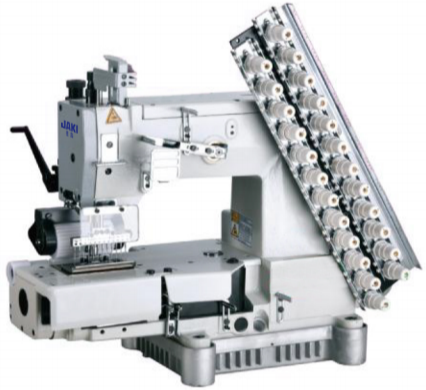
完全自动给油, 勾针纵向运动机构, 筒型车台, 利于圆筒型衣物之缝纫, 适用于一般高级衣物之装饰车缝

GENERAL SEAMING

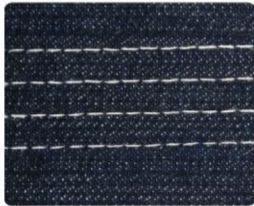
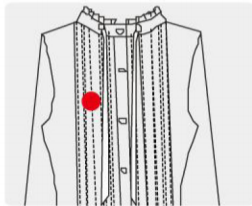
Cylinder bed automatic oiling, back and forth loopers driving mechanism, suitable for decorative sewing on high quality dress or tubular goods.



4针机型
4-Needle type
JR 008-04XXX
JR 008-04XXX-XXX



12针机型
12-Needle type
JR 008-12XXX
JR 008-12XXX-XXX
JR 008-13XXX
JR 008-13XXX-XXX
JR 008-17XXX
JR 008-21XXX
JR 008-23XXX



			
1.4-3.6	12	UOX113GS #11~#14	4500



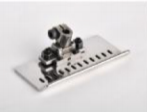
JR 008-13032P

[三合一] 裤头车缝

本机型适用松紧带皱折型、平坦型、薄牛仔, 可以弹性组合出各种常用的4针针位组如1/4-1/4-1/4, 1/4-3/4-1/4...等

[3 in 1] Waist band sewing

This model This model is applicable to elastic band winkled type, flat type, light denim, which offers various 4-needle gauges by one set. Needle gauge: 1/4-1/4-1/4, 1/4-3/4-1/4...etc.

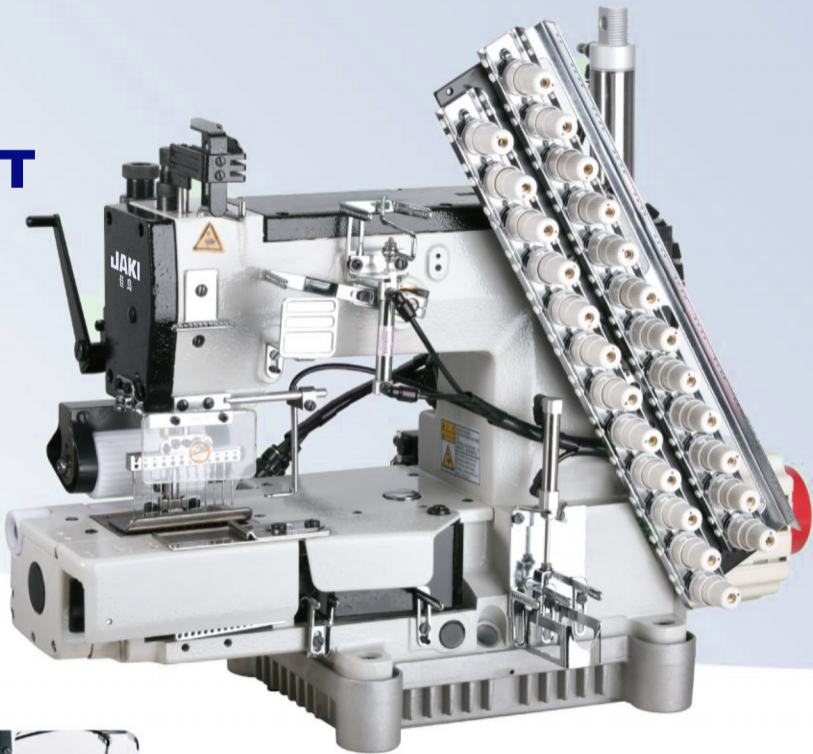
	JR L08S	细齿上拉轮 (钢质), 薄牛仔 Fine teeth type upper puller (steel), light denim.
	JR L16P JR L28	平轮组 (PU 材质) Flat type puller set (PU)
	P9211A-A	二段式押脚 Two-piece type presser foot



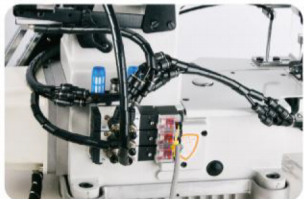
选购配件	OPTIONAL DEVICE
	VCE

						 2.5-5  12  UOX113GS #11~#14  S.P.M. (mm) 4500																										Remark
						图释 (每格宽度 = 3.2mm=1/8")																										
						1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	
JR 008-	13032P	13	24	(1/8-1/4-1/8") (3.2-6.4-3.2mm)																												

JR 008-12064P/UT



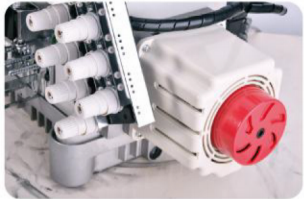
独立的松线机构
Independent threads
loosing mechanism



电磁阀总成
The electromagnetic
valve mechanism



抬压脚松线总成
Lifting foot threads-
loosing mechanism



伺服电机
Servo motor



裤头松紧带车缝

用于运动裤或运动短裤等圆筒型衣裤腰部松紧带的包缝，本机型可有两种缝合的方式：

- (1)环型松紧带布料折边缝
- (2)拷克后上环形松紧带包缝

ELASTIC INSERTING / ATTACHING

Inserting and attaching elastic on waistband of jogging suits, sportswears or shirts etc., two types of sewing functions are available :

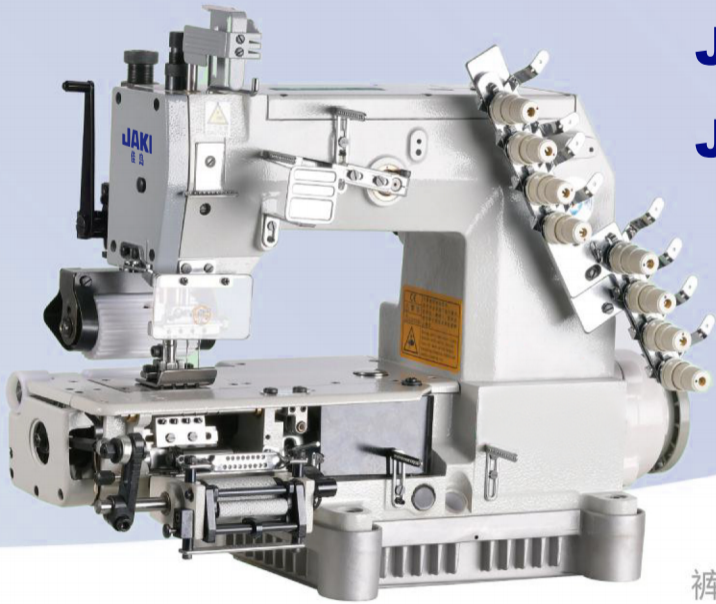
- 1. To attach tubular seamless elastic waistband.
- 2. To cover sewing on elastic after overlock seaming.

选购配件 OPTIONAL DEVICE

VAD , VUT , RL

JR 008-04085P/VWL

JR 008-04085P/VWLC

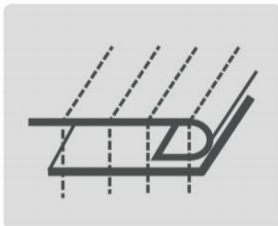
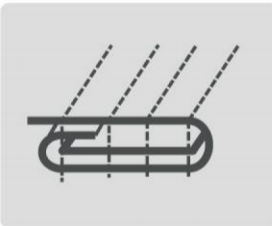


裤头松紧带车缝 (附E导片)

松紧带送带滚轮装置能依据机台之运转速度送带，可准确控制松紧带长度与松紧度，操作简便，适用于慢跑裤、运动裤、男女内裤等裤头之松紧带车缝

ELASTIC INSERTING / ATTACHING
(WITH E FABRIC GUIDE)

Elasticity and length feeding can be accurately controlled according to sewing speed of machine. Easy operation for elastic inserting and attaching on waistband of jogging pants, sportswears, briefs etc.



选购配件 OPTIONAL DEVICE

FH

喇叭尺寸 Folder Size	成品尺寸 Finished Size	松紧带尺寸 Elastic Tape Size	適用機型 Applicable Model
B411	33 mm	31 mm	04095
B411P	30 mm	28 mm	04085
B411Q	42 mm	40 mm	04127
B411R	25 mm	23 mm	04064
B411S	36 mm	34 mm	04106

JR 008-04064P/UT	4	8	1/4"(6.4mm)	1.4-3.6	12	UOX113GS #11~#14	4500
JR 008-04085P/UT	4	8	1/3"(8.5mm)	1.4-3.6	12	UOX113GS #11~#14	4500
JR 008-04095P/UT	4	8	3/8"(9.5mm)	1.4-3.6	12	UOX113GS #11~#14	4500
JR 008-04106P/UT	4	8	5/12"(10.6mm)	1.4-3.6	12	UOX113GS #11~#14	4500
JR 008-04127P/UT	4	8	1/2"(12.7mm)	1.4-3.6	12	UOX113GS #11~#14	4500
JR 008-08064P/UT	8	16	1/4"(6.4mm)	1.4-3.6	12	UOX113GS #11~#14	4500
JR 008-12064P/UT	8	16	1/4"(6.4mm)	1.4-3.6	12	UOX113GS #11~#14	4500
JR 008-13032P/UT	8	16	1/8"(3.2mm)	1.4-3.6	12	UOX113GS #11~#14	4500
JR 008-17032P/UT	8	16	1/8"(3.2mm)	1.4-3.6	12	UOX113GS #11~#14	4500

JR 008-04064P/VWLC	4	8	1/4"(6.4mm)	1.4-3.6	12	UOX113GS #11~#14	4000
JR 008-04085P/VWLC	4	8	1/3"(8.5mm)	1.4-3.6	12	UOX113GS #11~#14	4000
JR 008-04095P/VWLC	4	8	3/8"(9.5mm)	1.4-3.6	12	UOX113GS #11~#14	4000
JR 008-04106P/VWLC	4	8	5/12"(10.6mm)	1.4-3.6	12	UOX113GS #11~#14	4000
JR 008-04127P/VWLC	4	8	1/2"(12.7mm)	1.4-3.6	12	UOX113GS #11~#14	4000
JR 008-08064P/VWLC	8	16	1/4"(6.4mm)	1.4-3.6	12	UOX113GS #11~#14	4000
JR 008-12048P/VWLC	12	24	3/16"(4.8mm)	1.4-3.6	12	UOX113GS #11~#14	4000
JR 008-12064P/VWLC	12	24	1/4"(6.4mm)	1.4-3.6	12	UOX113GS #11~#14	4000
JR 008-13032P/VWLC	13	24	1/4"(6.4mm)	1.4-3.6	12	UOX113GS #11~#14	4000

JR 008-02064P/VMR

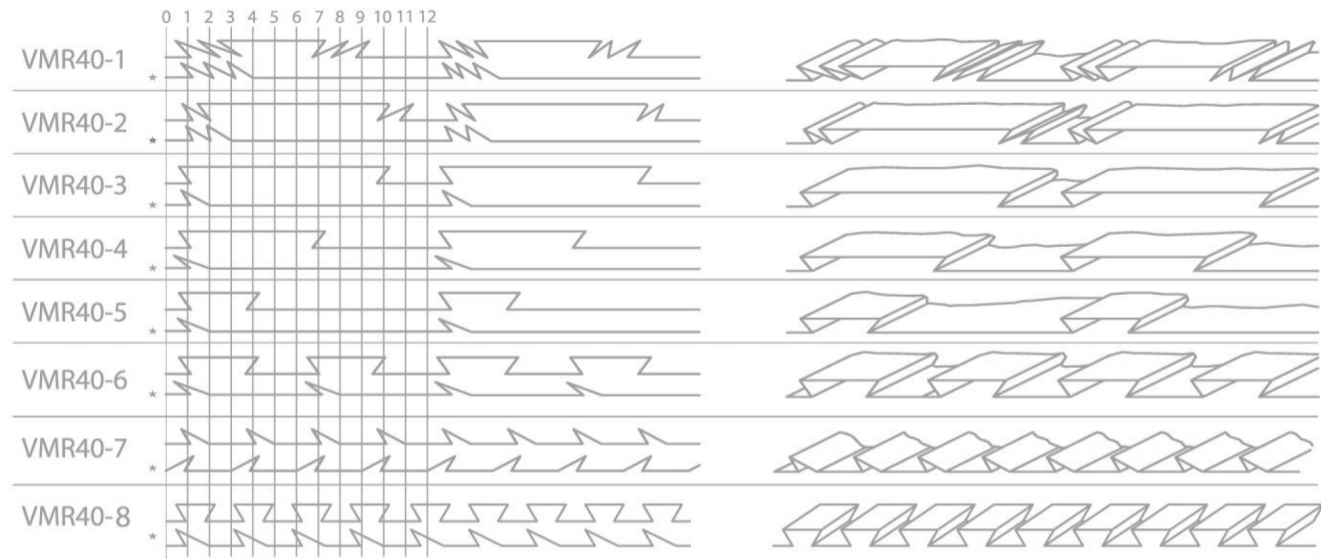


褶皱车缝(规则波浪式)

可电脑设置打折的花样，省去老式手动换花盘的程序，更智能更高效。可缝制多种不同花样之褶皱，适用于高级衣饰、窗帘、床罩等寝具的装饰缝及桌巾或室内装饰品之打褶缝

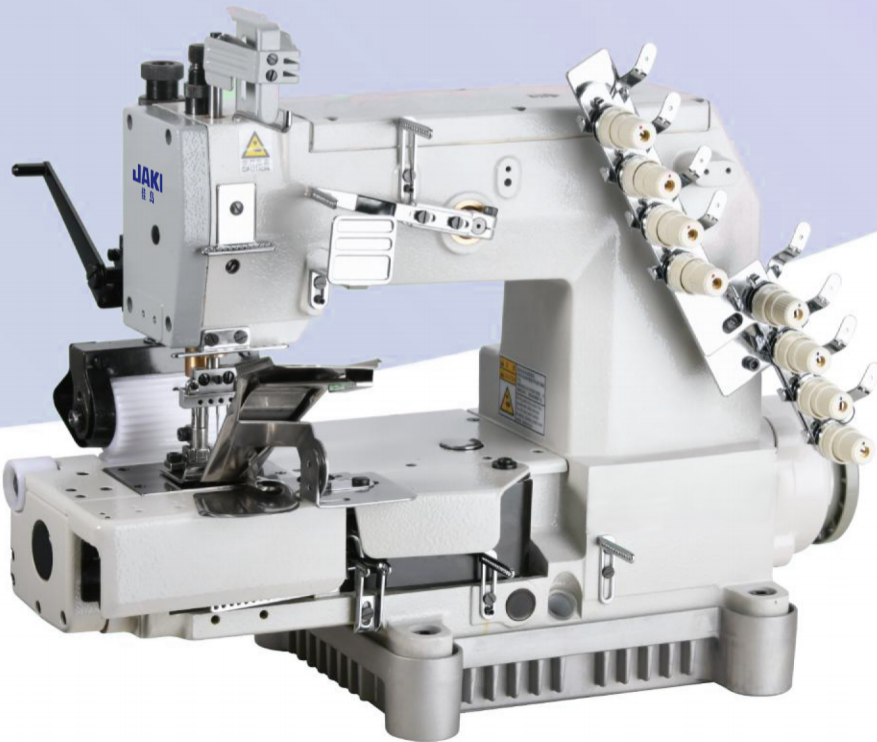
RUFFLING (REGULAR WAVY TUCK)

There can design the pleating patterns on computer, replaced the old procedure of manual-changing the cams, it become more intelligent and efficient. Can be used to sew a variety of different pleating patterns for high-end clothing and curtains.

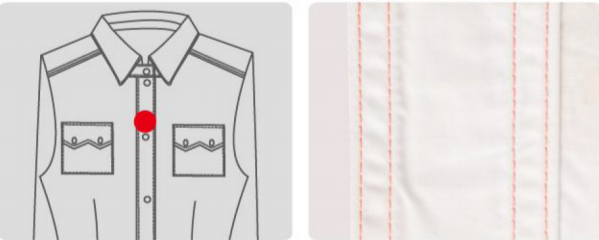


JR 008-04064P/VMR	4	8	1/4"(6.4mm)	1.4-3.6	12	UOX113GS #11~#14	1000
JR 008-08064P/VMR	8	16	1/4"(6.4mm)	1.4-3.6	12	UOX113GS #11~#14	1000
JR 008-12064P/VMR	12	24	1/4"(6.4mm)	1.4-3.6	12	UOX113GS #11~#14	1000
JR 008-17048P/VMR	17	34	3/16"(4.8mm)	1.4-3.6	12	UOX113GS #11~#14	1000
JR 008-25064P/VMR	25	50	1/4"(6.4mm)	1.4-3.6	12	UOX113GS #11~#14	1000
JR 008-33048P/VMR	33	66	3/16"(4.8mm)	1.4-3.6	12	UOX113GS #11~#14	1000

JR 008-04064-254P/VSF



选购配件	OPTIONAL DEVICE
	LSA



衬衫门襟车缝

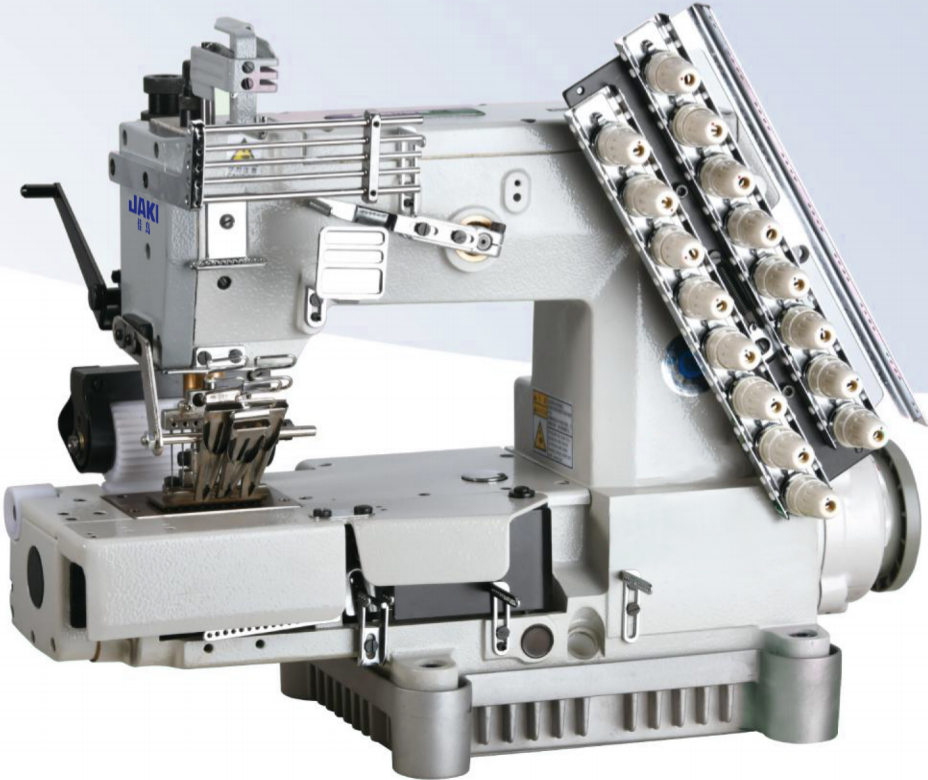
适宜各种四针或二针之衬衫门襟车缝，由于加装喇叭使在一个工序即可完成车缝，另可选择不同的喇叭做不同之车缝样式

SHIRT-FRONTING ATTACHING

With a special folder to sew on 2 or 4 needed shirt fronting, complete in one simple sewing operation. Also available are the various folders for different sewing style.

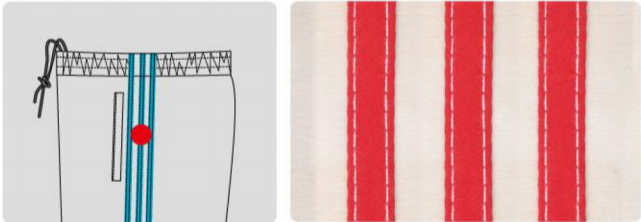
JR 008-04048-254P/VSF	4	8	3/16-1-3/16" (4.8-25.4-4.8mm)	1.4-3.6	12	UOX113GS #11~#14	4000
JR 008-04064-191P/VSF	4	8	1/4-3/4-1/4" (6.4-19.1-6.4mm)	1.4-3.6	12	UOX113GS #11~#14	4000
JR 008-04064-254P/VSF	4	8	1/4-1-1/4" (6.4-25.6-6.4mm)	1.4-3.6	12	UOX113GS #11~#14	4000
JR 008-08064-254P/VSF	8	16	1/4-1-1/4" (6.4-25.6-6.4mm)	1.4-3.6	12	UOX113GS #11~#14	4000
JR 008-12064-254P/VSF	12	24	1/4-1-1/4" (6.4-25.6-6.4mm)	1.4-3.6	12	UOX113GS #11~#14	4000
JR 008-13032-254P/VSF	13	24	1/4-1-1/4" (6.4-25.6-6.4mm)	1.4-3.6	12	UOX113GS #11~#14	4000

JR 008-08064P/VPL



贴条多针缝纫机
适用于装饰条带、运动衣裤等车缝，效率高、品质稳定

TAPE ATTACHING
Suitable for attaching ornament tape on sportswears. For high efficiency and perfect quality sewing.



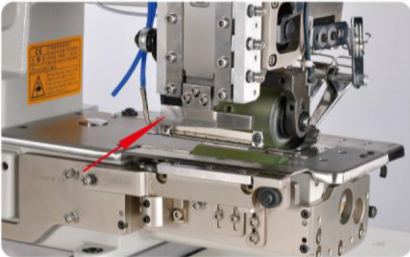
选购配件	OPTIONAL DEVICE
	LSA

							
JR 008-08064P/VPL	8	16	1/4"(6.4mm)	1.4-3.6	12	UOX113GS #11~#14	4000
JR 008-12064P/VPL	12	24	1/4"(6.4mm)	1.4-3.6	12	UOX113GS #11~#14	4000
JR 008-13032P/VPL	13	24	1/4"(6.4mm)	1.4-3.6	12	UOX113GS #11~#14	4000

JR 008-08064P/VPL/LD



贴条多针缝纫机(独立斩布功能)
电控控制光眼，可根据客户要求自动斩断包边布条。可省去人工剪布条工序，提高效率的同时大大节省人工成本。
适用于装饰条带、运动衣裤、反光衣等服装的贴条车缝，效率更高、品质更好。

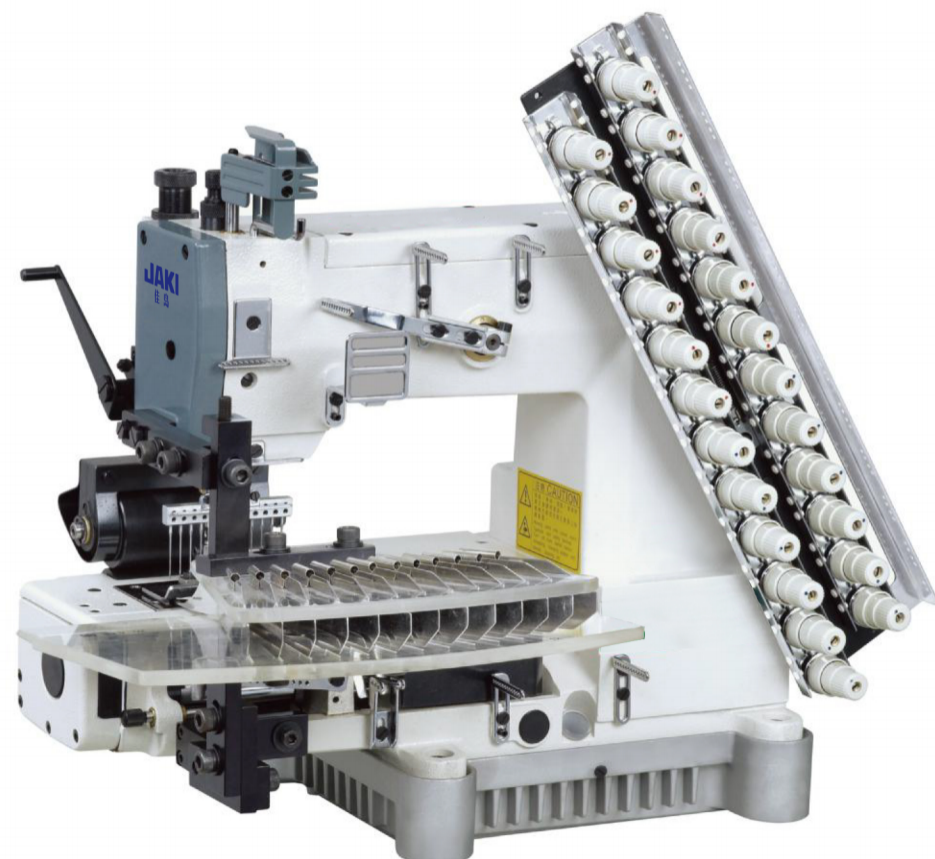


自动斩刀装置
Automatic cloth-Cutting device



全自动断线感应器
Fully automatic broken line inductor

Multi-needle sewing machine with tape attaching device(independent cloth-cutting function)
Electronic control box with infrared sensing device can automatically cut off the strip of the edge clothes,according to customer requirements. Can eliminate manual cutting strip process and improve efficiency at the same time, it greatly saves labor costs.
Suitable for tape attaching of the decorative strips, sportswear, reflective clothing, etc.The seams are more efficient and of better quality.



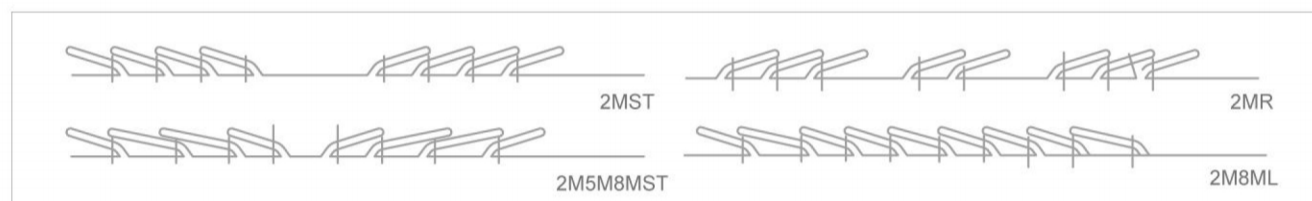
JR 008-12064P/VPT

褶布车缝

可自由多种调整导边器之组合，车缝成各种不同样式之右倾或左倾褶皱缝，如衬衫、连衣裙、儿童衫等细条打褶用

PIN TUCKING

Suitable for pin-tuck sewing on men's, women's, and children's shirt, dress, etc. Attachment is freely adjustable in various sewing style of left or right side folding.



JR 008-12048P/VPT	12	24	3/16"(4.8mm)	1.4-3.6	12	UOX113GS #11~#14	2500
JR 008-12064P/VPT	12	24	1/4"(6.4mm)	1.4-3.6	12	UOX113GS #11~#14	2500
JR 008-17048P/VPT	17	34	3/16"(4.8mm)	1.4-3.6	12	UOX113GS #11~#14	2500
JR 008-25064P/VPT	25	50	1/4"(6.4mm)	1.4-3.6	12	UOX113GS #11~#14	2500
JR 008-33048P/VPT	33	66	3/16"(4.8mm)	1.4-3.6	12	UOX113GS #11~#14	2500

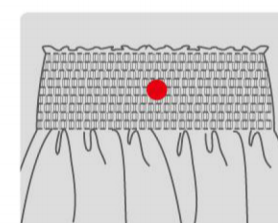
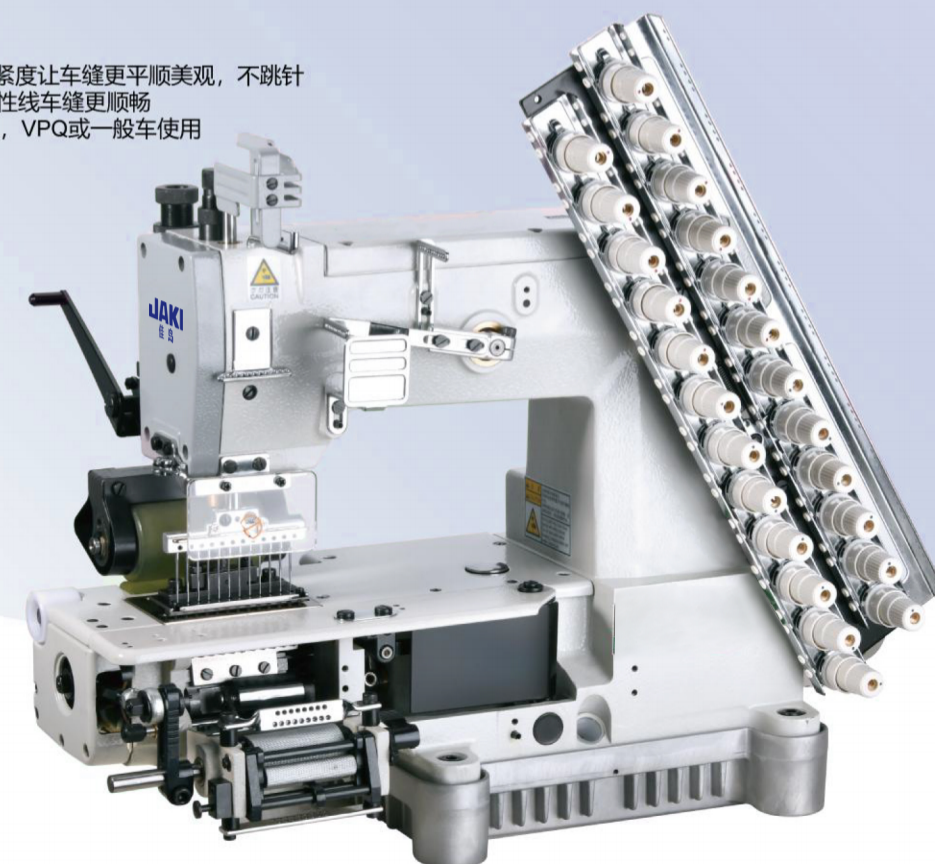
JR 008-17048P/VSQ

松紧带抽皱缝装置

适用于女皱褶连身衣裙等腰边松紧线皱褶，如女用衬衫、游泳衣、枕头套、儿童衫等均能车缝顺畅

注：

1. 勾针底线宜用弹性线
2. 增加VWL组可稳定弹性线的松紧度让车缝更平顺美观，不跳针
3. 将弹性线安装于桌板下，让弹性线车缝更顺畅
4. 本机为多功能车，可调为VWL，VPQ或一般车使用



ELASTIC THREAD SHIRRING SEWING

Suitable for sewing ornamental shirring with elastic thread on women's blouses, swimsuits, dresses, pillowcases, and children's shirts etc.

Remark :

1. Suggested to use elastic thread for lower looper.
2. The added VWL set will further stabilize the tension of elastic thread and make sewing process more smoothly, also can avoid stitch skipping.
3. Holds the elastic thread under the table to make sewing process more smoothly.
4. This is a multifunctional machine, can easily adjust to VWL, VPQ, or standard machine.

JR 008-12048P/VSQ	12	24	3/16"(4.8mm)	1.4-3.6	12	UOX113GS #11~#14	1500
JR 008-12064P/VSQ	12	24	1/4"(6.4mm)	1.4-3.6	12	UOX113GS #11~#14	1500
JR 008-17048P/VSQ	17	34	3/16"(4.8mm)	1.4-3.6	12	UOX113GS #11~#14	1500
JR 008-25064P/VSQ	25	50	1/4"(6.4mm)	1.4-3.6	12	UOX113GS #11~#14	1500
JR 008-33048P/VSQ	33	66	3/16"(4.8mm)	1.4-3.6	12	UOX113GS #11~#14	1500
JR 008-50064P/VSQ	50	100	1/4"(6.4mm)	1.4-3.6	12	UOX113GS #11~#14	1000
JR 008-65048P/VSQ	65	130	3/16"(4.8mm)	1.4-3.6	12	UOX113GS #11~#14	1000

JR 008 SERIES(OVER 25 NEEDLES)

Multineedle cylinder bed double chainstitch machine

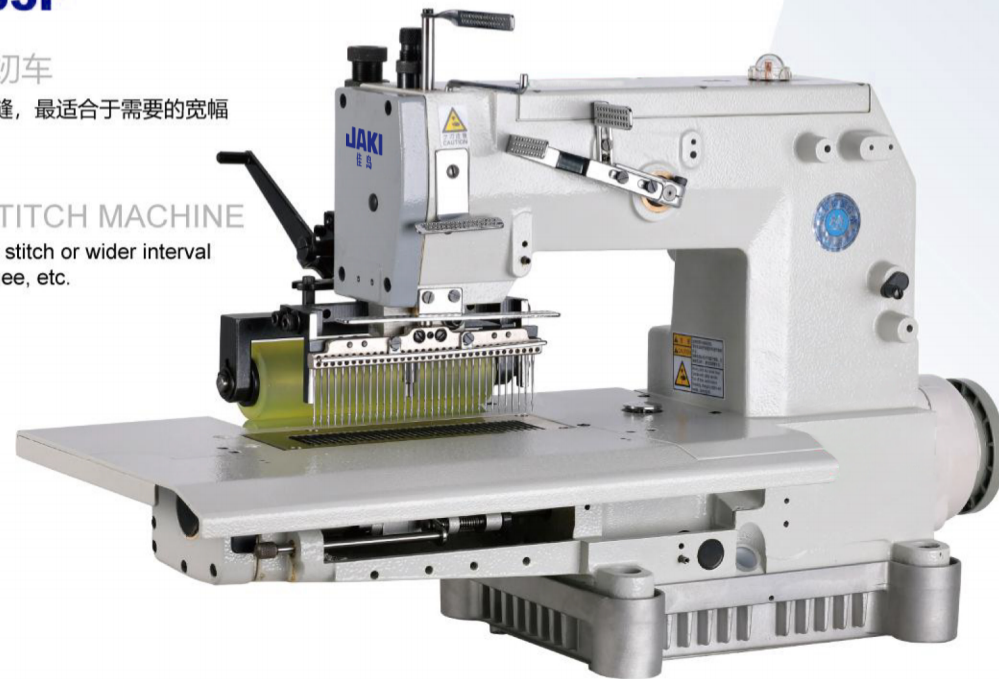
JR 008-25/33P

多针双线链式缝缝纫车

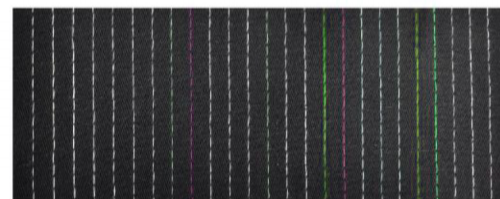
针对于衬衫、女士礼服的平缝，最适合于需要的宽幅褶缝服装品的缝制。

DOUBLE CHAINSTITCH MACHINE

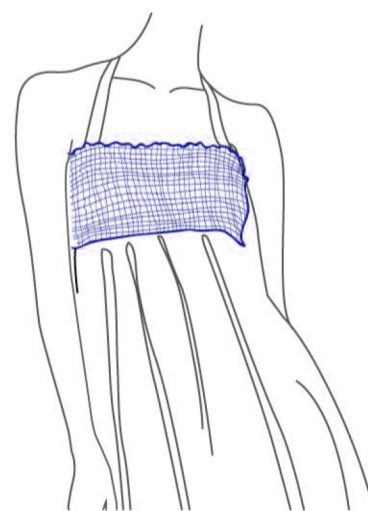
It is suitable for sewing wide stitch or wider interval stitch on skirt, blouse, negligee, etc.



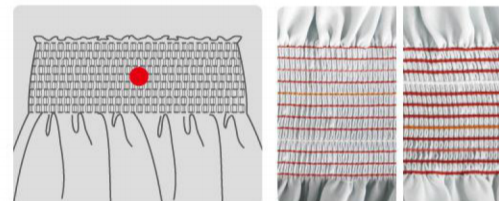
JR 008-33048P 3/16"



JR 008-25064P 1/4"



JR 008-33048P/VPQ



松紧带抽皱缝装置

适用于女皱褶连身衣裙等腰边松紧线皱褶，如女用衬衫、游泳衣、枕头套、儿童衫等均能车缝顺畅。

注：勾针底线宜用弹性线

ELASTIC THREAD SHIRRING SEWING

Suitable for sewing ornamental shirring with elastic thread on women's blouses, swimsuits, dresses, pillowcases, and children's shirts etc.

Remark :Suggested to use elastic thread for lower looper

JR 008-25064P	25	50	1/4"	12	DVX57#14-#16	1500
JR 008-33048P	33	66	3/16"	12	DVX57#14-#16	1500

JR 008-12048P/VPQ	12	24	3/16"(4.8mm)	1.4-3.6	12	UOX113GS #11~#14	1500	
JR 008-12064P/VPQ	12	24	1/4"(6.4mm)	1.4-3.6	12	UOX113GS #11~#14	1500	
JR 008-17048P/VPQ	17	34	3/16"(4.8mm)	1.4-3.6	12	UOX113GS #11~#14	1500	
JR 008-25064P/VPQ	25	50	1/4"(6.4mm)	1.4-3.6	12	UOX113GS #11~#14	1500	
JR 008-33048P/VPQ	33	66	3/16"(4.8mm)	1.4-3.6	12	UOX113GS #11~#14	1500	



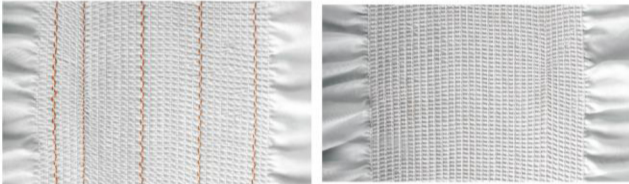
JR 008-33048P/VPQ/VSM

松紧抽皱花饰缝

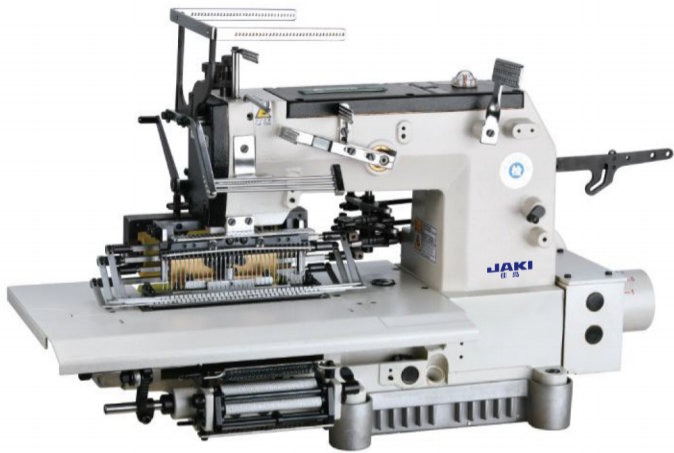
由16种花盘变化，利用针线之搭配，可缝製数十种不同花样，适用于高级衣饰、窗帘、床罩等寝具的装饰缝及桌巾或室内装饰品之花饰缝

DECORATIVE SEWING WITH ELASTIC
THREAD SHIRRING

To use sixteen different cams of variation for different sewing, suitable for decorative sewing on high quality dresses, curtains, bed sheets, tablecloths.



JR 008-12048P/VPQ/VSM	12	24	3/16"(4.8mm)	1.4-3.6	12	UOX113GS #11~#14	1500
JR 008-12064P/VPQ/VSM	12	24	1/4"(6.4mm)	1.4-3.6	12	UOX113GS #11~#14	1500
JR 008-17048P/VPQ/VSM	17	34	3/16"(4.8mm)	1.4-3.6	12	UOX113GS #11~#14	1500
JR 008-25064P/VPQ/VSM	25	50	1/4"(6.4mm)	1.4-3.6	12	UOX113GS #11~#14	1500
JR 008-33048P/VPQ/VSM	33	66	3/16"(4.8mm)	1.4-3.6	12	UOX113GS #11~#14	1500
JR 008-50064P/VPQ/VSM	50	100	1/4"(6.4mm)	1.4-3.6	10	DVX57 #12-#14	900
JR 008-65048P/VPQ/VSM	65	130	3/16"(4.8mm)	1.4-3.6	10	DVX57 #12-#14	900



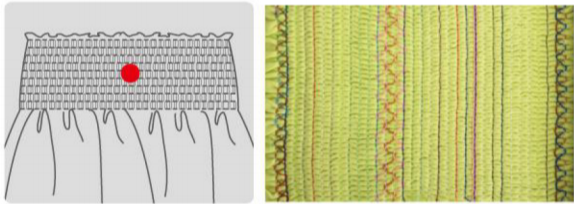
JR 008-33048P/VSQ/VSM

花饰缝

由十六个花盘变化，利用针线之搭配，可缝製数十种不同花样，适用于高级衣饰、窗帘、床罩等寝具的装饰缝及桌巾或室内装饰品之花饰缝。

DECORATIVE SEWING

To use sixteen different cams of variation for different sewing, suitable for decorative sewing on high quality dresses, curtains, bed sheets and tablecloths.



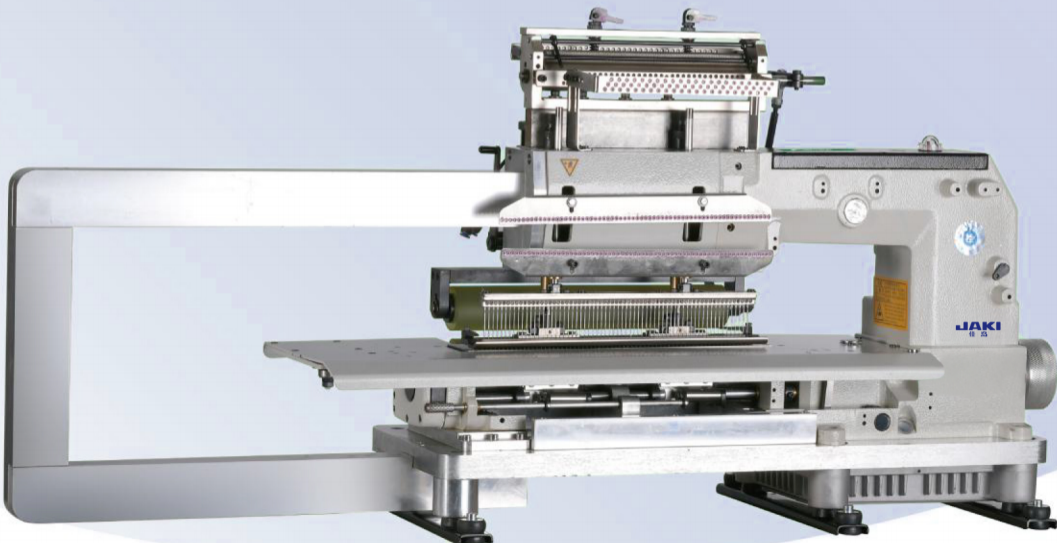
JR 008-12048P/VSQ/VSM	12	24	3/16"(4.8mm)	1.4-3.6	12	UOX113GS #11~#14	1500
JR 008-12064P/VSQ/VSM	12	24	1/4"(6.4mm)	1.4-3.6	12	UOX113GS #11~#14	1500
JR 008-17048P/VSQ/VSM	17	34	3/16"(4.8mm)	1.4-3.6	12	UOX113GS #11~#14	1500
JR 008-25064P/VSQ/VSM	25	50	1/4"(6.4mm)	1.4-3.6	12	UOX113GS #11~#14	1500
JR 008-33048P/VSQ/VSM	33	66	3/16"(4.8mm)	1.4-3.6	12	UOX113GS #11~#14	1500

JR 008-50064P

JR 008-65048P

65 NEEDLE MULTI-NEEDLE MACHINE

65针多针机



多针双线链式缝缝纫车

针对于衬衫、女士礼服的平缝，最适合需要的宽幅褶缝服装品的缝制。

DOUBLE CHAINSTITCH MACHINE

It is suitable for sewing wide stitch or wider interval stitch on skirt, blouse, negligee, etc.



可加装装置

DEVICES CAN BE INSTALLED



VPQ

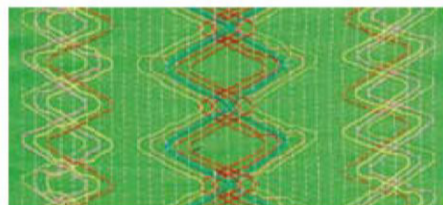


VSQ

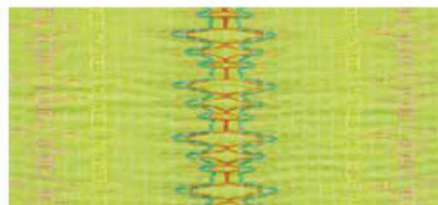
JR 008-65048P	65	130	3/16"(4.8mm)	1.4-3.6	12	UOX113GS #11~#14	1000
JR 008-65048P/VSQ	65	130	3/16"(4.8mm)	1.4-3.6	12	UOX113GS #11~#14	1000
JR 008-65048P/VPQ	65	130	3/16"(4.8mm)	1.4-3.6	12	UOX113GS #11~#14	1000
JR 008-50064P	50	100	3/16"(4.8mm)	1.4-3.6	12	UOX113GS #11~#14	1000
JR 008-50064P/VSQ	50	100	3/16"(4.8mm)	1.4-3.6	12	UOX113GS #11~#14	1000
JR 008-50064P/VPQ	50	100	3/16"(4.8mm)	1.4-3.6	12	UOX113GS #11~#14	1000

缝纫线迹图

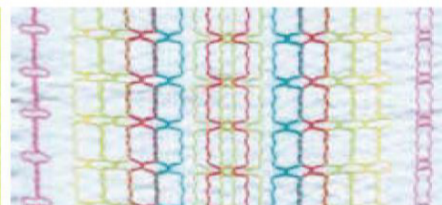
Sewing Samples



花盘型号 /CAM:602L



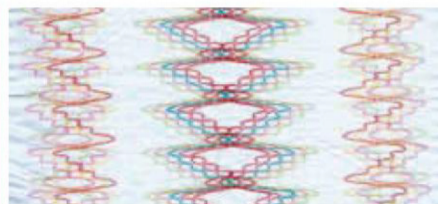
花盘型号 /CAM:471L



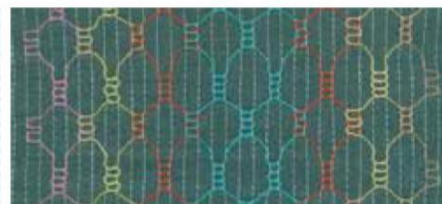
花盘型号 /CAM:211L



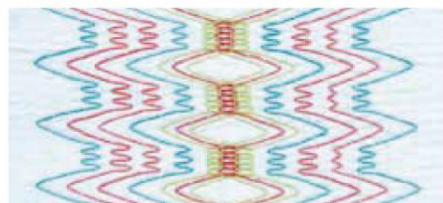
花盘型号/CAM:392L



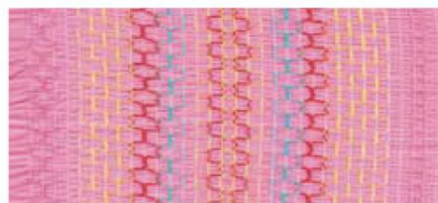
花盘型号/CAM:674L



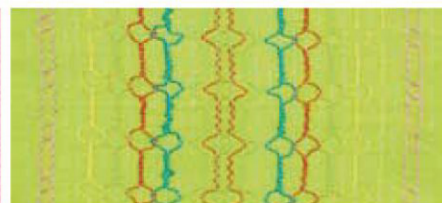
花盘型号/CAM:482L



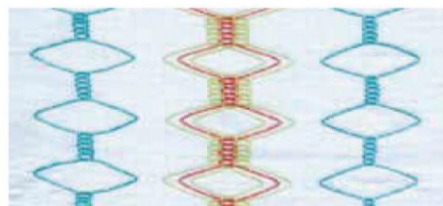
花盘型号/CAM:545L



花盘型号/CAM:214L



花盘型号/CAM:231



花盘型号/CAM:545L



花盘型号/CAM:202



花盘型号/CAM:671L



花盘型号 /CAM:545L



花盘型号/CAM:545L.101



花盘型号 /CAM:202.101



花盘型号/CAM:674L.302R



花盘型号/CAM:381L.202



花盘型/CAM:371L.101号



花盘型号/CAM:592L.101



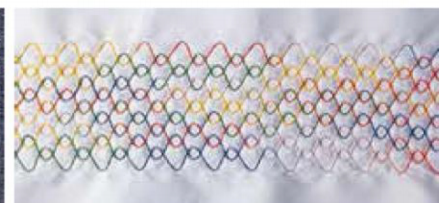
花盘型号/CAM:571L.202



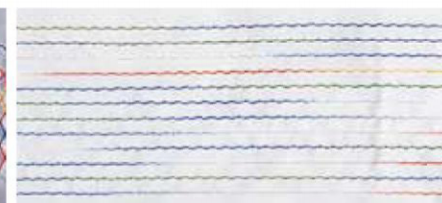
花盘型号/CAM:302L.202



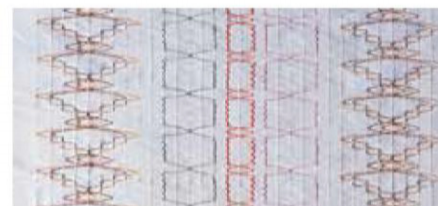
花盘型号/CAM:545L.202



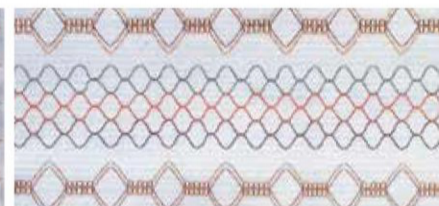
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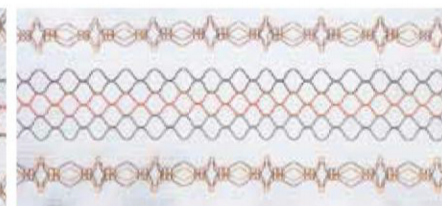
花盘型号/CAM:101



花盘型号/CAM:674L.371R



花盘型号/CAM:545L.302R



花盘型号/CAM:381L.302R



花盘型号 /CAM:571.202



花盘型号 /CAM:674L.371R



花盘型号 /CAM:602L.381R

机型辨识 Type Identification

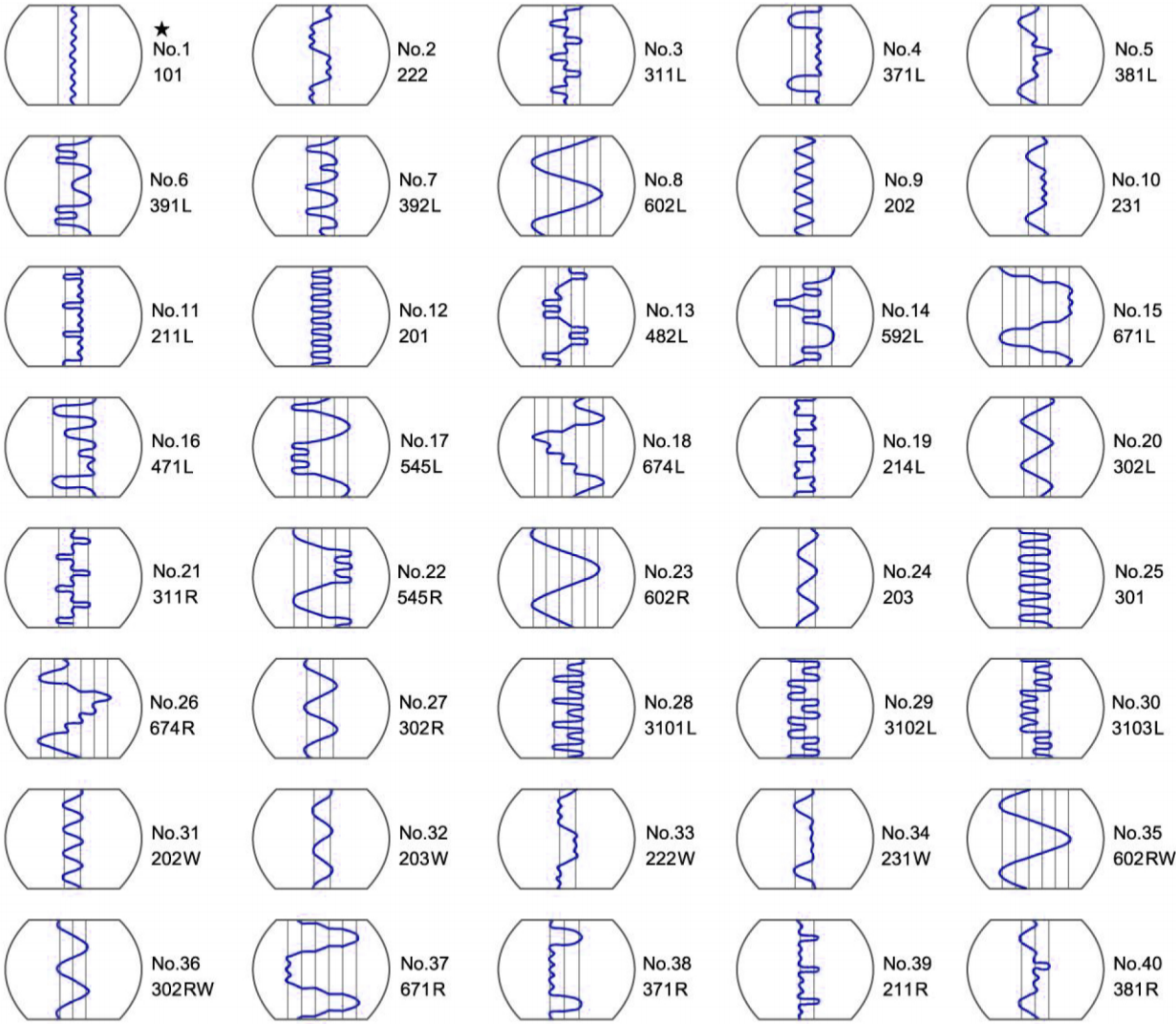
机型 Model	品名 Name	备注 Remark
25/33P	25/33 针,双线链式缝绉车 25/33 needle, double chianstitch machine	后拉滚轮, 一般缝纫 Rear puller, general seaming .
VSQ(1/4)	25/33/38/50 针,弹性线缩褶车 25/33/38/50 needle, shirring stitch machine	上线普通,下线弹性线,加前轮 The upper thread is the general thread, the lower thread is the elastic thread, the front wheel is attached.
PQ(1/4)	25/33/38/50 针,弹性线缩褶车 25/33/38/50 needle, shirring stitch machine	上线普通,下线普通,布的下面包弹性线 The upper thread is the general thread, the lower thread is the genera thread, the elastic thread is underneath the cloth.
PQ3M(1/4)	16/25/33/38/50 针,弹性线缩褶打揽车 16/25/33/38/50 needle, shirring smocking stitch machine	上线普通,下线普通,布的下面包弹性线,打揽 The upper thread is the general thread, the lower thread is the genera thread, the elastic is underneath the cloth, smocking.
VPQ(1/4)	25/33/38/50 针,弹性线(无底线)多针车 25/33/38/50 needle, no lower thread shirring stitch machine	无底线 No lower thread.
VPQ/VSM(1/4)	25/33/38/50 针,无底线打揽车 25/33/38/50 needle, no lower thread smocking machine	无底线,打揽 No lower thread, smocking.
VPT/VSM(1/4)	25/33 针,打揽打褶综合车 25/33 needle, smocking pintucking machine	打折(25条)可打折宽度1-2mm Pintucking (25 lines), the width of pintucking is 1~2mm.
PSM/PL(1/4)	25/33/38/50 针,打揽贴条综合车 25/33/38/50 needle, smocking tape-attaching machine	上下普通线打揽,同时加运动贴条 The upper thread is the general thread, the lower thread is general thread, smocking the tape is attached simultaneously.
VSM (1/4)	25/33/38/50 针,装饰线打揽车 25/33/38/50 needle, ornamental thread smocking machine	上线普通,下线普通,打揽 The upper thread is the general thread, the lower thread is the general thread, smocking.
VSQ/VSM(1/4)	16/25/33 针,弹性线缩褶打揽车 16/25/33 needle, shirring smocking stitch machine	上线普通,下线弹性线,打揽,加前轮 The upper thread is the general thread, the lower thread the elastic thread, smocking, the front wheel is attached.
VPT(1/4)	25/33 针,衬衫打褶车 25/33 needle, shirts pintucking machine	打折 (25 条) 可打折宽度 1-2mm Pintucking (25 lines), the width of pintucking is 1~2mm.
PQT	25/33 针,弹性线车 25/33 needle, shirring stitch machine	上线普通,无底线,布的下面包弹性线 The upper thread is the general thread, no lower thread , the elastic underneath the cloth.
PQTM	25/33 针,打揽车 25/33 needle, smocking stitch machine	上线普通,无底线,布的下面包弹性线打揽 The upper thread is the general thread, no lower thread , the elastic underneath the cloth, smocking.

装置 Device

机型 Model	上线 Upper (Needle) Thread	下线 Lower(Looper) Thread	布下面包弹性线 Extra Elastic Thread Under Fabric	前轮 Front Puller	打揽装置 Smocking Device	备注 Remark
P	普通 Cotton	普通 Cotton	--	--	--	
VPQ	普通 Cotton	弹性线 Elastic	--	有 Yes	--	
PQ2R	普通 Cotton	--	布上面 Upper Textile	有 Yes	有 Yes	
PQS	弹性线 Elastic	--	--	选配 Optional	--	粗弹性线 Thick Elastic Thread
PQSM	弹性线 Elastic	--	--	选配 Optional	有 Yes	
PSM	普通 Cotton	普通 Cotton	--	--	有 Yes	
PSSM	普通 Cotton	弹性线 Elastic	--	有 Yes	有 Yes	
PQ3	普通 Cotton	普通 Cotton	有 Yes	有 Yes	--	
PQ3M	普通 Cotton	普通 Cotton	有 Yes	有 Yes	有 Yes	
PTV	普通 Cotton	普通 Cotton	--	--	--	打折装置 With Pin-tucking Device
PSM+PTV	普通 Cotton	普通 Cotton	--	--	有 Yes	打折装置 With Pin-tucking Device
PQT	普通 Cotton	--	有 Yes	有 Yes	--	
PQTM	普通 Cotton	--	有 Yes	有 Yes	有 Yes	

Pattern Of Cams

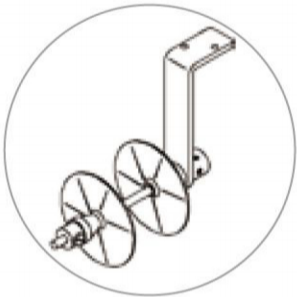
打揽机花盘图样



在更换使用花盘时，花盘编号后带"L"的为控制下面两层打揽条，应安装在靠机头的里面；花盘编号后带"R"的为控制上面两层打揽条，应安装在外面，切记不可倒装，否则编不出花型。另有花盘编号后带"W"的和"101", "202", "203" 等花盘为里外皆可安装的。

When replacing the face plate, if the code of the face plate added on "L" means it controls the under tow-layered smocking tape, so it should be installed inside and near the machine head. If the code of the face plate added on "R" means it controls the upper two-layered smocking tape, so it should be installed outside. Do not Install two kinds of the face plates upside down, or it can't make the patterns. Besides, there are the codes of the face plate added on "W", "101", "202", and "203", which means they can be installed both inside and outside.

Device



FH

下固定式送带盘 Lower Fixed Tape Holder

置于桌下方放布条或松紧带
Holds tape or elastic tape under the table

可自行组装 self-installation : YES
适用机型 applicable model : JR008/VWL, JR 008/VWLB, JR 008/VWLC,
JR 008/VSF, JR 008/HPR



HWL(P)

后拉引滚轮 Rear Puller

协助车缝后平顺，不会挤压。与针位距离72mm，让拉布与出布更稳定
Smooths the sewing process, and no shirr. The 72 mm distance from the needle helps to stabilize the fabric during sewing process.

可自行组装 Self-installation : NO
适用机型 Applicable model : JR 008



LSA

上固定式送带盘 Upper Fixed Tape Holder

置于上前方放布条或松紧带
Holds tape or elastic tape in front.

可自行组装 Self-installation : YES
适用机型 Applicable model : JR 008/VPL, JR 008/VSF



RL

筒型衣物撑开滚轮组 Tubular Extending Roller

协助将筒型衣物撑开,便于车缝
Extends the tubular material to make sewing process easier.

可自行组装 Self-installation : YES
适用机型 Applicable model : JR 008/VCE



VAD

气压式抬押脚装置 Pneumatic Presser Foot Lifter

利用气压提升押具可提高效率
注: 1. 需有空压设备 2. 搭配伺服马达使用
Pneumatic presser foot lifter is used to improve operation efficiency.
Remark: 1. Compressor capability needed. 2. Servo motor needed.

可自行组装 Self-installation : YES
适用机型 Applicable model : JR 008



VCL(P) 后拉引滚轮 Rear Puller

协助车缝后平顺，不会挤压。与针位距离 72 mm,让拉布与出布更稳定
注: 各机型搭配平轮或齿轮如下表, 若有异于标准品订购时请特别注明

Smooths the sewing process, and no shirr. The 72 mm distance from the needle helps to stabilize the fabric during sewing process.

Remark: Please check the type of pullers (flat or serrated) used for different machines from the table below. If you would like to order different pullers standard, please remark when odering other than.

滚轮 / Roller	平轮 / Flat		齿轮 / Gear	
上 / Upper	VCL16	VCL16P	VCL37(27T)	VCL37P(27T)
下 / Lower	VCL28	VCL28	VCL33P(16T)	VCL33P(16T)
JR 008-04xxxP			S	
JR 008-04xxxP/VCE			S	
JR 008-02xxxP/VMR	S			
JR 008-04xxxP/VSF	S			
JR 008-04xxxP/VWL			S	
JR 008-06xxxP/VPL		S		
JR 008-12xxxP				S
JR 008-12xxxP/VCE				S
JR 008-12xxxP/VPQ		S		
JR 008-12xxxP/VPT		S		
JR 008-12xxxP/VWL				S
JR 008-12xxxP/VPQ-K		S		
JR 008-12xxxP/VSM		VCL16D		
JR 008-12xxxP/VSQ		VCL16D		

VCL 滚轮明细表 VCL Roller List

Type	平轮 Flat Type				齿轮 Gear Type		压花 Knurling	
材质 Material	硬质塑料 PU (White)		软质橡胶 Rubber (Black)		塑钢 POM (White)		钢质 Steel	
长度 Length	56mm	80mm	56mm	80mm	56mm	80mm	56mm	78mm
上滚轮护盖 Upper Cover	VCL39Q	VCL39R	VCL39Q	VCL39R	VCL39Q	VCL39R	VCL39Q	VCL39R
上滚轮 Upper	VCL16	VCL16P	VCL16Q	JR L16R	VCL08(22T)厚 Heavy	VCL08P(22T)厚 Heavy	VCL08Q (59T)	VCL08N (22T)
					VCL37(27T)中厚 Medium	VCL37P(27T)中厚 Medium		
		*VCL16D (for VSM, VSQ)			VCL59(44T)薄 Light	VCL60(44T)薄 Light		
					VCL62(54T)轻薄 Fine	VCL63(54T)轻薄 Fine		
下滚轮 Lower	VCL28		VCL28R		VCL33(14T)厚 Heavy		VCN33N(22T)	
					VCL33P(16T)中厚 Medium			
					VCL61(28T)薄Light			
					VCL64(32T)轻薄 Fine			

滚轮选用原则 Puller Set Application

平轮 Flat type	塑料 PU	适用一般薄布料，如梭织棉布 For common materials, eg: woven cotton fabric.
	橡胶 Rubber	适用贴带车缝, 或光滑薄布料使用，如梭织丝光布 For tap attaching or slippery materials, eg: woven silk fabric.
齿轮 Gear type	粗齿塑钢 Big-teeth POM	适用松紧带车缝, 大折景 For elastic band sewing, big gathering
	细齿塑钢 Fine-teeth POM	适用松紧带车缝, 小折景 For elastic band sewing, small gathering
钢质压花轮 Knurling Steel roller		适用牛仔类与厚布料 For jeans and heavy material

可自行组装 Self-installation : NO
适用机型 Applicable model : JR 008

VCE



环型裤头松紧带上带装置

用于运动裤或男内裤等圆筒型衣裤上松紧带包缝，本机型可有两种缝合方式:

- 1.环型松紧带布料折边缝
- 2.拷克后上环形松紧带包缝

Tubular Elastic Inserting and Attaching

Tubular elastic inserting on sportswears or man's underwears, two types of sewing functions are available:

1. To attach tubular seamless elastic waistband.
- 2.To cover sewing on elastic after overlock seaming.

可自行组装 Self-installation : YES

适用机型 Applicable model : JR 008

VSQ



弹性线抽折缝装置

适用于女用裙皱折，连身衣裙等腰边松紧带皱折均能顺畅缝纫

- 1.勾针底线宜用弹性线
- 2.增加VWL组可稳定松紧带的松紧度让车缝更平顺美观,不跳针
- 3.将弹性线安装于桌板下，让弹性线车缝更顺畅
- 4.本配件为多功能,可调为VWL，VPQ单一使用

Elastic Thread Shirring

Suitable for sewing ornamental shirring on women's blouses.

1. Suggested to use elastic thread for lower looper.
2. The added VWL set will further stabilize the tension of elastic thread and make sewing process more smoothly, also can avoid stitch skipping.
3. Holds the elastic thread under the table to make sewing process more smoothly.
4. Multifunction device can be adjusted to VWL or VPQ.

可自行组装 Self-installation : YES

适用机型 Applicable model : JR 008-12048P, JR 008-12064P

VPL



贴带装置

主要用于衬衫门襟、腰带、运动衣等装饰条带

- 注: 1.喇叭成品规格如图表
- 2.布条之尺寸可依3/16"或1/4"倍数变换

Tape Attaching device

Decorative tape for shirt-fronting, sportswears, waist band, etc...

- Remark: 1. Folder and finished goods specifications as listed in the table below
2. Tape size can be adjusted in multiples of 3/16" or 1/4".

机型 Model	完成尺寸 Finished Size(mm)	X	Y	Z	针距 Needle Gauge	押具 Presser Foot
JR 008-06048P	8	B417P	B417AP	B417P	3/16"	P9412DA
	9	B417Q	B417AQ	B417Q		P9412D
JR 008-06064P	10	B417R	B417AR	B417R	1/4"	P9512DA
	12	B417S	B417AS	B417S		P9512D
	16	B417U	B417AU	B417U	1/2"	P9512B
JR 008-12064P	16	B417U	B417AU	B417U	1/4"	P9712D

可自行组装 Self-installation : YES

适用机型 Applicable model : JR 008-06048P, JR 008-06064P

VPT



折布车缝装置(明折缝)

折布车缝装置(暗折缝)

配合多种导边器可组合各种打折，右倾或左倾折均能完美之缝纫如：衬衫、连衣裙、衣服、儿童衬衫、尼龙裤等细条打折用

注：如购一般机型自行安装的VPT时，VA05及VA06导边器固定处需自行攻牙

Tucking (Visible Fold Seaming)(VPT)
Tucking (Blind Fold Seaming) (VPTA)

Using various folders for different side shirring patterns, suitable for shirts, women's dress, children's shirts, nylon pants.

REMARK: When installing VPT device on standard machine, position of VA05 and VA06 folder need to be tapped first.

可自行组装 Self-installation : YES

适用机型 Applicable model : JR 008-12048P, JR 008-12064P

VMR



双针打折装置

适用于窗帘，床罩等寝具的装饰缝及桌布或室内装饰品之打折，由花盘(凸轮)控制可缝制各种各样漂亮的皱折

- 注:1.皱折最大间距 7-8 mm
- 2.六块花盘凸轮如V15附图

Double needle Ruffling device

Decorative sewing on curtain and bed sheets or various ruffling patterns on table cloth or indoor decoration which controlled by cams.

- Remark: 1. Maximum 7-8 mm space for shirring.
2. Six cams as listed on V15.

可自行组装 Self-installation : NO

适用机型 Applicable model : JR 008-02064P

VPQ



弹性线抽折缝装置

适用于女用裙皱折，连身衣裙等腰边松紧带皱折，如：女衬衫，游泳衣,妇女用衣物，枕头套，儿童衫。针线用弹性线，勾针为勾线功能不穿线，为101车缝式样

Elastic Thread Shirring

Suitable for sewing ornamental shirring on women's blouses, swimsuits, pillowcases, children's shirts. Needle uses elastic thread and looper without any thread. It's 101 sewing type.

可自行组装 Self-installation : YES

适用机型 Applicable model : JR 008-12048P, JR 008-12064P

VSC



松紧带抽皱缝装置

弹性线直送不打线圈，由针线与勾针线上下包覆，车缝成品效果较VPQ薄，且皱折可拉伸至完全平坦

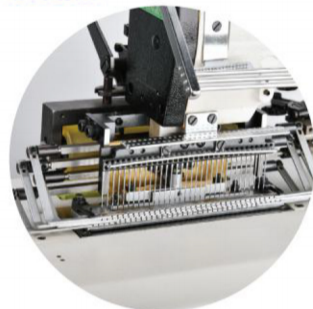
Elastic Thread Shirring Sewing

Elastic thread is straight, not looped, which is fixed by needle thread and looper thread. The finish is thinner than VPQ and the shirring becomes flat as it is pulled extensively.

可自行组装 Self-installation : NO

适用机型 Applicable model : JR 008-12048P, JR 008-12064P

VSM



花饰缝装置

由16个花盘变化，利用针线之搭配，可缝制数十种不同花样，适用于高级衣饰、窗帘、床罩等寝具的装饰缝及桌巾或室内装饰品之花饰缝

Decorative Sewing

To use sixteen different cams of variation for different sewing, suitable for decorative sewing on high quality dresses, curtains, bed sheets and tablecloths.

可自行组装 Self-installation : NO

适用机型 Applicable model : JR 008-12048P, JR 008-12064P

VSF



门襟车缝装置

对于各种衬衫门襟用四针或二针，因有专用滚边器配合使用，只要一道工序即可完成，连续缝纫非常顺畅，喇叭尺寸如图表

Shirt-Fronting

Using 4 or 2 needle and special folder for shirt-fronting, only one sewing process is required. Size of folder as listed in the table below.

规格Spec 代号Code	完成尺寸 Finished Size	人布宽度 Tape Size	针距 Needle Gauge	机型 Model
B529	1-3/8"	2-3/8"	1/4 - 3/4 - 1/4"	JR 008-04064-191P
B529P	1-1/2"	2-1/2"	3/16 - 1 - 3/16"	JR 008-04048-254P
B529Q	1-5/8"	2-5/8"	1/4 - 1 - 1/4"	JR 008-04064-254P

可自行组装 Self-installation : YES

适用机型Applicable model : JR 008-0448-254P, JR 008-0464-191P, JR 008-0464-254P

UT



自动切线装置

气动式自动切线可提高车缝效率节省成本

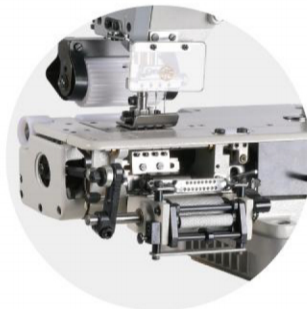
Pneumatic Automatic Thread Trimmer

Pneumatic automatic thread trimmer increases operation efficiency and saves the cost.

可自行组装 Self-installation : NO

适用机型Applicable model : JR 008-04064P, JR 008-04085P, JR 008-04095P, JR 008-04106P, JR 008-04127P, JR 008-12050P

VWL
VWLB
VWLC



前松紧带送带滚轮装置

松紧带送带滚轮装置能随机台本身之运转，将松紧带送出，且可调整松紧带送出量之多寡，操作简便；车缝慢跑裤、运动裤、休闲裤等裤头，由于前后导轮装置，上松紧带时能保持一定张力，维持车缝品质

注：VWL附B413喇叭
VWLB附B411喇叭及撑开滚轮组
VWLC附3R E导片

Front Elastic Feeding

Length of elastic type can be easily adjusted by elastic feeding device, suitable for sports pants and casual pants. Roller maintains the tension of elastic thread and quality during sewing process.

REMARK: VWL with folder B413

VWLB with folder B411 and extending roller

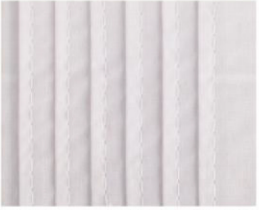
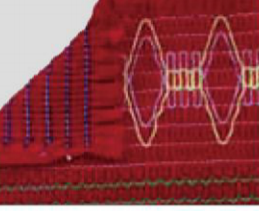
VWLC with ST E fabric guide

可自行组装 Self-installation : YES

适用机型 Applicable model : JR 008-04064P, JR 008-04085P, JR 008-04095P, JR 008-04106P, JR 008-04127P, JR 008-12048P, JR 008-12064P



JR 008 弹性线机型对照
JR 008 Comparision on Elastic Thread Models

型号 Model	布样 Sample Fabric	面线(针线) Surface Thread (NeedleThread)	底线(勾针线) Rear Thread (Looper Thread)	花样线 Decorative Thread	备注 Remark
VPQ		弹性线 Elastic	无 None	-	在多加VWL下送轮,使底线控线稳定 It is on the front roller, VWL, which stablizes rear thread controls.
VPL		弹性线 Elastic	无 None	-	
VPT		一般 Standard	一般 Standard	-	勾针不穿线 Looper without thread
VSM		一般 Standard	一般 Standard	V	可平,也可皱折 Flat or shirring at options
VSQ		一般 Standard	弹性线 Elastic	V	功能=VPS+VSM 弹性线抽皱折 Function equates VPS plus VSM. Elastic shirring.
VSC		一般 Standard	一般 Standard	-	弹性线拉直,由底线与面线包 Elastic thread is stretched and covered by rear thread and surface thread.
VSM/ VPQ		一般 Standard	弹性线 Elastic	V	功能=VSM+VPQ Function equates VSM plus VPQ.

电机 MOTOR

代码 Motor No.		规格 Specification					适用机型
		W	V	Pole	Phase	HZ / R.P.M.	Applicable Model
离合器马达 Clutch Motor	T3230Dx	400W	110	2	1	50HZ/2850 R.P.M. 60HZ/3450 R.P.M.	JR 008 HF008 Z008
	T3201Dx		220				
	T3202Dx		240				
	T3203Dx		380				
	T3204Dx		220				
	T3231Dx	550W	110		1		
	T3205Dx		220				
	T3206Dx		240		3		
	T3207Dx		380				
	T3208Dx		220				
伺服马达 Servo Motor	T6424EH T6425EH	750W	220-240	4	1	50HZ/60HZ 3500 R.P.M.	JR 008 JR 008/VUT
	T7119CH	380	3		50HZ/60HZ 3000 R.P.M.		
	TC201KH	220-240	1			HF008	
	TC202KH	380	3				
	TC301EH	220-240					
	简易伺服马达 Simplified Servo Motor	TSA-750	750W		220-240	4	1

台板 TABLE

桌板代号 Item No.	尺寸 / Size(Mm)			说明 Description	适用机型 Applicable Model
	长 Length	宽 Width	厚 Thickness		
JR 008-T1	1200	540	45	半沉式 Semi-submerged	JR 008-04
JR 008-T2	1200	540	45	上乘式 Non-submerged	JR 008-04
JR 008-T3	1200	540	45	半沉式 Semi-submerged	JR 008-06/VPL JR 008-12,13
JR 008-T4	1200	540	45	上乘式 Non-submerged	
JR 008-T5	1200	540	45	半沉式 Semi-submerged	JR 008-04/VWL JR 008-04/VWLB JR 008-04/VWLC
JR 008-T6	1200	540	45	半沉式 Semi-submerged	JR 008-12/VPQK JR 008-12/VWL JR 008-12/VSSM
JR 008-T7	1200	540	45	半沉式 Semi-submerged	JR 008-02/VMR
JR 008-T8	1200	540	45	半沉式 Semi-submerged	JR 008-12/VSM JR 008-12/VSQ
JR 008-T9	1200	540	45	半沉式 Semi-submerged	JR 008-12/VSC
JR 008-T10	1200	540	45	全沉式 Full-submerged	JR 008-04,12
HF008-T1	1200	540	45	半沉式 Semi-submerged	HF 008
HF008-T4	1200	540	45	半沉式 Semi-submerged	HF 008/FBQ
Z008-T1	1200	540	45	半沉式 Semi-submerged	Z008
Z008-T2	1200	540	45	上乘式 Non-submerged	Z008

纵筒型三针五线双面饰绷缝机
High speed feed-up-the-arm 3-needle
5-thread interlock machine



JR 1500D-356/AST

直驱自动剪线纵筒型三针五线双面饰绷缝机

Direct drive high speed feed-up-the-arm 3-needle
5-thread interlock machine with compact
servo motor with automatic thread trimmer

自动切线(上、下切线刀)-气动式
Top&bottom thread trimmer-electric



本机适用于各类服装加工的特殊工序，如运动服压线、压单边、双针各式压条、各类服饰、领口、袖口、松紧带、更适合针织品、纺织品、各类运动服、泳装韵律装、各类休闲服、裤头、夹克等，是各种包、绷、饰缝及小口径同事制品加工的理想选择。

This machine is suitable for some special process in garment making, interlocking and cover sewing of small caliber parts, such as collar sleeve, elastic lace of all kinds of garment, specially for knitting ware, sports ware, swimming suit and all kinds of leisure clothes, jacket etc.applicable to sewing of cotton wool, cloth and knitting wear for garment factory

JR - 1500DL - 3 56 / EST

型号Model

无后缀：普通型
No Suffix:
Common Type
D: 直驱型
D: Direct drive
L: 加长款
L: Lengthened type

针数 Needle

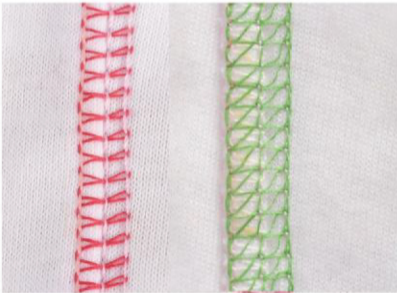
2: 2针
3: 3针
4: 4针

针距
Needle gauge

40: 4.0mm
48: 4.8mm
56: 5.6mm
60: 6.0mm
64: 6.4mm

辅助装置 Device

EST: 自动切线(上、下切线刀)-电动式
Top&bottom thread trimmer-electric
EWT: 上挑线器、下切线刀-电动式
Top thread wiper and bottom thread trimmer-electric
AST: 自动切线(上、下切线刀)-气动式
Automatic thread cutting
(upper and down cutting blade)-pneumatic
AWT: 上挑线器、下切线刀-气动式
Upper thread picking, botom cutting blade-pneumatic
CE: 埋骨、立骨功能
Bulging type seams covering
CF: 三合一功能
3 in 1 function
TA: 贴条
Tape attaching



线迹实样
Stitch real sample

型号 Model								辅助件 Device
JR -1500-240	2	3		4.0				EST
JR -1500-248	2	3		4.8				EWT
JR -1500-348	3	5	1.4	4.8				AST
JR -1500-356	3	5	~	5.6	0.8-1.4	7.0	4200	AWT
JR -1500-364	3	5	4.5	6.4				CE
JR -1500-460	4	6		6.0				CF
JR -1500-464	4	6		6.4				

防漏油

有油污的产品是所有服装制造商面临最大头痛，出自防漏油专家的VT系列，让您从此无“油”无虑！

厚、薄料均可适用

独有之曲柄连杆式针棒机构（专利申请中）使您能安心、顺畅地完成无论是女士超薄丝袜还是厚至运动裤过骨处的缝制，且效果均一、美观。

缝制效果卓越

经实践证明，即使长时间连续缝制，亦能保证缝制稳定，极少断针、跳线现象。

丰富的可选购导轨

下摆缝、倒骨缝、滚领、立骨缝，更能适应您不同的缝制要求，真正实现了“一机多用”！

低噪音/振动小，经久耐用

独有驱动传达系统，将噪音及振动减至最低。因而，大大减少了操作工因为疲劳而引起的不稳定操作及事故，提高了工作效率，更能保证制品均一！同时，更低噪音/小振动证明了机器更小磨损，自然更经久耐用！

1.No oil, no worry:

Oil stain is one of the biggest headaches for all manufactures. VT series origin the expert of preventing oil leakage, supplies you perfect products without oil stain.

2.Applicable for any thick/thin material:

You can get uniform, beautiful stitches even on pantyhose, the waist of winter sports with cord piped procedure.

3.Perfect seaming & stitching:

Long time continuous sewing test proved, can run smoothly without any needle breakage/skip stitching, offering you perfect seaming & stitching.

4.Abandant optional guides:

One machine is applicable for various sewing operations: hemming, covering, binding..., a real interlock all-rounder.

5.Absolute low noise / little vibration, durable machine:

Unique drive communication system, the noise and vibration to a minimum. Thus, the operation is greatly reduced due to fatigue caused by the operation of instability and accidents, improve work efficiency, more guarantee products are uniform! At the same time, lower noise / small vibration proves that the machine is less weary and naturally more durable durable!

JR-1500D-264/TA

贴条用直驱纵筒型二针四线双链式绷缝机

Direct drive high speed feed-up-the-arm
2-needle 4-thread double chain stitch
interlock machine with tape attaching

自动抬压脚装置

Automatic lifting foot device



新型自动剪线装置使切线稳定利落

High Speed Feed-up-the-arm 3-needle 5-thread Interlock Machine with Compact Servo Motor and Automatic Thread Trimmer



自动抬压脚电动装置
Electric device for
automatic lifting foot



自动剪线电动装置
Automatic wire shearing
electric device



自动上拔线装置
Automatic Up-dialing
Device



自动上剪线装置
Automatic wire
shearing device



独特精细针距按钮设计，可随心所欲调整
针距大小。
Stitch length can be adjusted quickly as
required by the smart push-button.



差动式送齿，无波浪缝制效果
Differential feed ratio design assures
free from puckering



智慧型差动微调器可精密调整差动量
Micro-adjustment regulator makes
differential feed ratio easy and precise.



JR 1500D-356

直驱纵筒型三针五线双面饰绷缝机

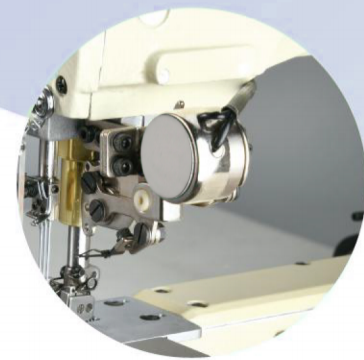
Direct drive high speed feed-up-the-arm
3-needle 5-thread interlock machine
with servo motor

JR-1500DL-356/EWT

加长型直驱自动剪线纵筒型三针五线双面饰绷缝机

Long arm direct drive high speed feed-up-the-arm
3-needle 5-thread interlock machine with compact
servo motor with automatic trimmer

电动式自动切线
(上拨线、下切线刀)
Electric automatic trimmer
Top clip line, bottom trimmer



适用于各类袖口、裤管折裤口、折下摆压骨缝制。
For long sleeves and trousers



立骨装置
Stitch covering



下摆装置
Hemming



手轮装置
Hand wheel

JR-1500DL-464/EST

加长型直驱自动剪线纵筒型四针六线双面饰绷缝机

Long arm direct drive high speed feed-up-the-arm
4-needle 6-thread interlock machine with compact
servo motor with automatic trimmer

自动切线(上、下切线刀)-电动式
Top&bottom thread trimmer-electric



JR-1500DL-356/EST

加长型直驱自动剪线纵筒型三针五线双面饰绷缝机

Long arm direct drive high speed feed-up-the-arm
3-needle 5-thread interlock machine with compact
servo motor with automatic thread trimmer

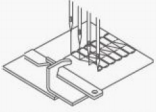
自动切线(上、下切线刀)-电动式
Top&bottom thread trimmer-electric

型 号 Model								辅助件 Device
JR-1500L-240	2	3		4.0				EST
JR-1500L-248	2	3		4.8				EWT
JR-1500L-348	3	5	1.4	4.8				AST
JR-1500L-356	3	5	~	5.6	7.0	0.8-1.4	4200	AWT
JR-1500L-364	3	5	4.5	6.4				CE
JR-1500L-460	4	6		6.0				CF
JR-1500-464	4	6		6.4				

4 needle 6 thread feed-off-the-arm
interlock sewing machine
直驱曲臂式四针六线拼缝机



Code performance comparison
型号代码解析表

62GD - 4 52 - 02 R - T1 - ET / TT						
针数 Needle numbers	针间距 Needle gauge mm	切刀 Trimmer	规格 Special specification	PT 气动抬压脚 Pneumatic Foot lifter	ET 电动抬压脚 Electric Foot lifter	选配件 Attachment
	48	01 	R 弧形 Curved seaming			
	52		H 厚料 (过目、过骨)			
	60	02 	Heavy-weight material seaming (cross seaming of binding / taping or overlock seam)			
	64		AC 布边防捲起 Anti-Curl Edge			
缝制功能 Sewing function						
S 裤袜 For panty hose						
DS 潜水衣 For diving suit						
T1 贴条(女用内衣裤) For attaching woven tape (Women's underwear)						
T2 贴条(男用内衣裤) For attaching folded tape (Men's underwear)						
4L10 段差型压脚针板组 Step type Presser foot and Needle plate						
4L15 段差型压脚针板组 Step type Presser foot and Needle plate						
4L20 段差型压脚针板组 Step type Presser foot and Needle plate						
1.0 , 1.5 , 2.0 mm						

机种 Model
62GD 直驱一般型 Direct drive general type
62GDSX 直驱双差动 Direct drive double differential type

JR 62GD-452-02R/DS



适用于衣裤贴条补强，拼缝，双色布料完全密合拼缝等。
如内裤前襟上布带、内裤裆股部、针织品、T恤衫的合肩缝、潜水服等服装的合缝。
Suitable for underwear breast cloth belt seam, crotch thigh, knitwear seam, T-shirts shoulder seam, diving suits and other clothing seam



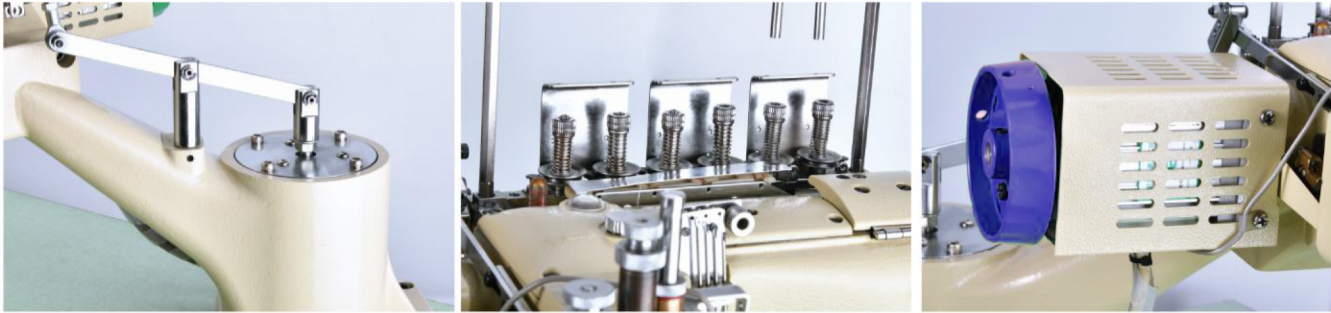
特点 Features

全新密闭式压脚机构，实现零漏油的目标。
Brand new sealed type presser foot mechanism realizes the target of zero oil leakage.

功能齐全的压具，满足各种缝制要求。
Full range of presser foots fulfills various sewing demands.

全系列搭配直驱伺服马达，高效节能，动力充沛。
Powerful direct-drive servo motor makes high performance with low energy consuming.

标配自动抬压脚功能，可选择气动型或电动型。
Presser foot lifter is a standard equipment, which pneumatic and electric types are optional.



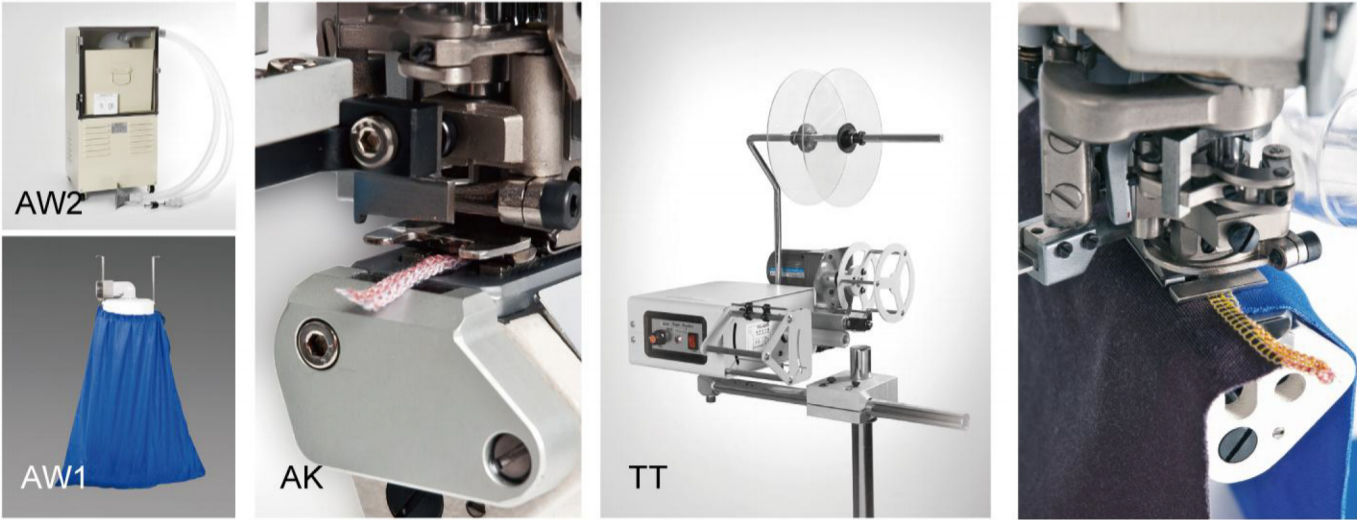
选购件 Optional attachment

AW1 外接空压式吸布屑组
External compressor type waste suction set

AK 电眼气动切线组(附AW7吸布屑组)
Sensor controlled pneumatic type chain
cutter (with AW7 waste suction set)

AW2 吸风马达式吸布屑组
Suction motor type waste suction set

TT 送带机(适用T1型号)
Tape feeding device (For T1 type)



规格 SPECIFICATION

MODEL	针 x 线	针号	线号	针距 (mm)	线迹	针距 (mm)	针号	针距 (mm)	OPTIONAL
62GD-4 □□ -01	4	6	48/52/60/64	1.6 2.5	1 : 0.7 1 : 1.5	8	FL X 118GCS (4 PCS) FLG - 8 (1 PC)	4200	AT/ET/AW1/AW2/AK
62GD-4 □□ -02	4	6	48/52/60/64			6			AT/ET/AW1/AW2/AK
62GD-4 □□ -02R	4	6	48/52/60/64			6			AT/ET/AW1/AW2/AK
62GD-4 □□ -02H	4	6	52/60			6			AT/ET/AW1/AW2/AK
62GD-4 □□ -01-S	4	6	52/60			8			AT/ET/AW1/AW2/AK
62GD-4 □□ -02-S	4	6	52/60			6			AT/ET/AW1/AW2/AK
62GD-4 □□ -01-DS	4	6	52/60			8			AT/ET/AW1/AW2/AK
62GD-4 □□ -02-T1	4	6	48/52/60			6			AT/ET/AW1/AW2/TT/AK
62GD-4 □□ -01-T2	4	6	52/60			8			AT/ET/AW1/AW2/AK
62GD-4 □□ -02-T2	4	6	52/60			6			AT/ET/AW1/AW2/AK

Remarks : FLG - 8为假针规格，避免车缝薄软面料之缝份起皱。
FLG - 8 is a retainer for seaming light / soft materials without seam wrinkling.

Model	Trimming	Cross-section	Fabric Weight		
			Light	Medium	Heavy
62GD-4 □□ -01			★	★	
62GD-4 □□ -02			★	★	
62GD-4 □□ -02R			★	★	
62GD-4 □□ -02H				★	★
62GD-4 □□ -01-S			★	★	
62GD-4 □□ -02-S			★	★	
62GD-4 □□ -01-DS*					★
62GD-4 □□ -02-T1			★	★	
62GD-4 □□ -01-T2			★	★	
62GD-4 □□ -02-T2			★	★	

DS* model : 出厂标准为不需切布之接拼缝，而此单切款也可适用于选拼缝。
DS* model : Butt seam is the standard setting. Lap seam by one side trimming is available.

特点 Features



高速车缝的稳定度再提升

新型直驱传动设计,主轴结合马达转子, 直接传动不需连轴器。
配合零件精度的提升, 高速车缝更稳定

High Speed Sewing's Stability is Upgraded

Moreover, spare parts accuracy is upgraded to make a more stable high speed sewing. New direct-drive design, which the rotor is fixed in the main shaft without connector, is more directly for power delivery.



新型润滑设计

压脚棒封闭机构设计,并有强制供油回油,前盖密封且采用倒回流设计, 确保零漏油

New Lubrication Design

Sealed type presser foot mechanism with active oil supply and return, and the front cover is sealed without opening realize zero oil leakage.



双护针机构

专利双护针设计 (类似三针车的行程), 更稳定控制高速车缝线迹, 且较不易断线

Dual-Needle Guard Mechanism

Patented dual-needle guards (similar to interlock's stroke) make high speed sewing stable and reduce the problem of needle or thread breaking.fully to both left and right edge of the stitch.



新型切刀

以电磁阀驱动,横向连杆增加弹簧设计,调整更方便

New chain cutter

Solenoid type cutter with new design mechanism, which make the connecting rod adjustable easily by the spring.



全系列拼缝上下布边皆可四针包到位

特殊机构设计, 适用不同面料, 可达到上下布边皆可四针包到位之缝制需求

Fully Coverstitching For All Lapseamer Series

Fully to both left and right edge of the stitch.Unique mechanism design to deal with wide range fabrics fulfills the sewing request for top and bottom plies lapseaming, going



隐藏式抬压具机构

巧妙将抬压具电磁阀借配重隐入机座, 节省风力及气动配件; 整机轻量化, 避震安静, 外型简洁; 省时省力, 提高产能

Patented Electric Presser Foot Lifter Mechanism

The Solenoid smartly concealed in holding base, saving pneumatic volume and accessories, for less weight, anti-vibration, low noise, well balanced body and tidy looks, resulting in time-saving, labor-saving, and higher productivity.



特殊切布刀设计

采用特殊材质, 经镜面处理, 低磨擦系数, 锋利耐用, 提高缝制品质

Special Fabric Trimmer Design

Unique fabric trimmer with special material and mirror finish, resulting in frictionless, sharp & durable trimming to enhance sewing quality.



超细筒机构设计

过针部之悬臂周长仅150mm, 小筒型之衣物缝制也能得心应手, 如童装之袖子

Minimum Cylinder Design

150mm circumference at the needles allows for sewing small tubular work, such as the sleeves seaming of children's wear.



控线更优异

密封式控线钮; 防止绕线; 提高缝制之顺畅与稳定, 过线件全部为陶瓷材质、超耐磨、更滑顺

Better Threading Control

Sealed thread tension control knob design, preventing from exceptional winding, makes sewing more smooth and stable. Threading parts are all with ceramic material, which is super wear-resistant, super smooth.

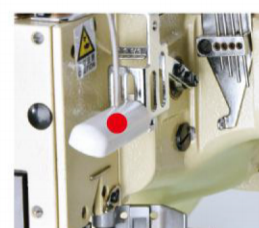


送具机构防油

送具机构新增刮油窗设计,下座的防油性能好

Feed Dog Mechanism Oil Proof

Feed Dog Mechanism is equipped with oil wiper to upgrade sewing bed portion's oil proof level.



标配LED灯,具有5段亮度调节

Standard equipped LED lights with 5-level brightness adjustment.



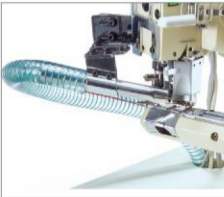
附件/ATTACHMENT



AW1 外接式吸布屑组
须外接空压机
The external waste suction set
for compressor compatible



AW2 密封式吸布屑组
内含吸风马达
The sealed waste suction set
equipped with suction motor



AW7 外接式吸布屑组
需外接空压机(搭配AK)
The external waste suction set
for compressor compatible (for AK)



TT 送带机
仅适用T1机型
Tape feeding device
for T1 model only



AK 气动切线装置
Pneumatic type
chain cutter



62GDSX

双差动
Double Differential Type

规格/ Specification

RB01									OPTIONAL
62GDSX-4□□ -01 *	4	6	48/52/60/64	1.6	1 : 0.7 1 : 1.5	8	FL X 118GCS (4 PCS)	4200	AW1/AW2/AK
62GDSX-4□□ -02 *	4	6	48/52/60/64			6			AW1/AW2/AK
62GDSX-4□□ -02R *	4	6	48/52/60/64			6			AW1/AW2/AK
62GDSX-4□□ -02H	4	6	52/60			6			AW1/AW2/AK
62GDSX-4□□ -01-S	4	6	52/60			8			AW1/AW2/AK
62GDSX-4□□ -02-S	4	6	52/60	2.5	1 : 0.7 1 : 1.5	6	FLG - 8 (1 PC)	4200	AW1/AW2/AK
62GDSX-4□□ -01-DS	4	6	52/60			8			AW1/AW2/AK
62GDSX-4□□ -02-T1	4	6	48/52/60			6			AW1/AW2/TT/AK
62GDSX-4□□ -01-T2	4	6	52/60			8			AW1/AW2/AK
62GDSX-4□□ -02-T2	4	6	52/60			6			AW1/AW2/AK

- Remarks :
- 标示 * 的型号也供应552机型(5针7线5.2针距)。
 - 552机型具特殊针规，主适用于Spandex面料之缝制，采购此款机针时请咨询我们或代理商以符合原厂规格。
 - FLG-8为假针规格，避免车缝薄软面料的起皱现象。
1. The model with * mark is available for 552 model (5 needle 7 thread 5.2 needle gauge).
2. 552 model with special needle shank spec is mainly designed for Spandex fabrics. While purchasing the needles of 552, please directly contact our to meet original spec.
3. FLG-8 is a retainer for seaming light / soft materials without seam wrinkling.

Model	Trimming	Cross-section	Fabric Weight		
			Light	Medium	Heavy
62GDSX-4□□ -01			★	★	
62GDSX-4□□ -02			★	★	
62GDSX-4□□ -02R			★	★	
62GDSX-4□□ -02H				★	★
62GDSX-4□□ -01-S			★	★	
62GDSX-4□□ -02-S			★	★	
62GDSX-4□□ -01-DS *					★
62GDSX-4□□ -02-T1			★	★	
62GDSX-4□□ -01-T2			★	★	
62GDSX-4□□ -02-T2			★	★	

- 〔*〕 DS model : 潜水衣规格, 出厂标准为无切布之接拼缝 (可调整为单切迭拼缝)
〔*〕 DS model : Diving suit sewing's standard is non-edge trimming, butt seam (One side edge trimming lap seam is adjustable.)



适用于一般中厚料平缝、下摆车缝
例如：各式内衣裤、运动衫接缝(埋压拷克骨)及折下摆车缝等
Applicable to medium-heavy weight fabric for general
seaming and hemming. For example, all kinds of underwear,
sportswear for covering and hemming...etc.

直驱自动剪线筒式绷缝机
Direct drive cylinder bed interlocksewing
machine with automatic trimmer

JR - 787-CB 3 56 / EST / D

型号Model

787
720

针数 Needle

2: 2针
3: 3针
4: 4针

D: 直驱伺服电机
D: Servo motor

品牌代码
Brand code

针距
Needle gauge

40: 4.0mm
48: 4.8mm
56: 5.6mm
60: 6.0mm
64: 6.4mm

辅助装置 Device

EST: 自动切线(上、下切线刀)-电动式
Top&bottom thread trimmer-electric
EWT: 上挑线器、下切线刀-电动式
Top thread wiper and bottom thread trimmer-electric
AST: 自动切线(上、下切线刀)-气动式
Automatic thread cutting
(upper and down cutting blade)-pneumatic
AWT: 上挑线器、下切线刀-气动式
Upper thread picking, botom cutting blade-pneumatic
L200: 上裤腰装置
Rear puller(teet type)
CF: 喇叭包边装置
Binding attachment
RP-A: 后拖轮装置(齿轮)
Rear puller(teet type)
RP-B: 后拖轮装置(平轮)
Rear puller(rubber type)

型号 Model								辅助件 Device
JR-787-CB240	2	3		4.0				
JR-787-CB248	2	3		4.8				EST
JR-787-CB348	3	5	1.4	4.8				EWT
JR-787-CB356	3	5	~	5.6	7.0	0.8-1.4	4500	AST
JR-787-CB364	3	5	4.5	6.4				AWT
JR-787-CB460	4	6		6.0				L200
JR-787-CB464	4	6		6.4				RP
								CF

佳岛在手中，缝纫好轻松！
A stitch above the best!

JR-787-EWT(EST)

直驱自动剪线筒式绷缝机

Direct drive cylinder bed interlock sewing
machine with automatic trimmer



全能型机种

更换导具规格组，加装辅助配件即可使用原平台喇叭，产生标准包边车缝。压骨、折下摆、包边三种功能合一的全能机种。

All-round type

Only change the gauge set & attachment which could use the binder of flat-bed machine to offer standard tape attaching.
"Covering, Hemming&Taping", Three basic functions in one m/c.



标配 Standard type

EST EWT

电动型 Electric type

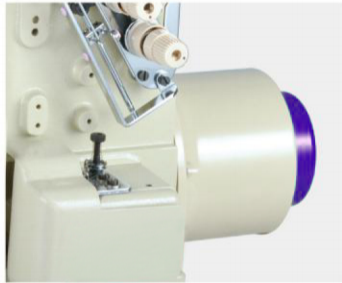


可选配 Optional

AST AWT

气动型 Pneumatic type

特点 Features



直驱伺服电机

采用直驱伺服电机、外接下主轴心式迷你伺服马达，安装简单、反应灵敏、寂静无声、定位准确，车头不因起缝或刹车而摇动。

Direct drive servo motor

It adopts direct drive servo motor and external spindle-type mini servo motor. It is easy to install, sensitive, silent and accurate. The machine will not be shaken by the start or stop.



拨线、自动剪线可同时加装

拨线、自动剪线可实现同时加装，不漏针、不脱线、线头更适宜，转弯更顺畅 (选配件,出厂标准配件不变)其特殊的切刀推进机构,可以准确的微调出刀的尺寸。

Automatic thread wiping device and automatic thread trimming can be installed at the same time

Dialing thread and automatically cutting thread can be installed simultaneously, there is no skip stitches, broken stitches, also the thread will be trimmed well and the turning will be more smooth.



底线切线组

底线切线组，切线稳定，调节方便。其特殊的切刀推进机构，可以准确地微调出刀的尺寸。

Baseline tangent group

The thread trimmer good at cutting and easy maintenance. And the special advanced cutter mechanism can accurately fine-tune the size of the knife.



卧式电动直驱式抬压脚组

采用卧式电动直驱式抬压脚组，无噪音，反应更灵敏。

Horizontal electric direct drive presser foot group

Use Horizontal type "electric direct driving type" presser foot lifter which are more sensitive and silent.



摇杆式针距调整

摇杆式针距调整结构，可轻松调整针距。

Rocker type needle spacing adjustment

The micro stitch length regulating lever which could adjust the stitch length easily



前置式底线分线盘

底线分线盘外置于机体前侧，可轻易清除绞线，容易调整。可微调的底线过线架，可针对底线的收放和松紧，做更精细的调整。

Front-positioned bottom threads distributor

Looper thread take-up put on the front of body, to clean the winding and adjustment easily. The flexible thread take-up eyelet holder, to offer the looper thread tension and release more details adjustment.

JR-787-EWT(EST)/RP-A/B

直驱自动剪线筒式绷缝机带后拖轮装置

Direct drive cylinder bed interlock sewing machine with automatic trimmer and rear puller device



适用于各式内衣裤、运动服接缝及折下摆车缝等。

Applicable to medium-heavy weight fabric for general seaming and hemming.

For example, all kinds of underwear, sportswear for covering and hemming...etc.



RP-单向式后拖轮组 (RP-A表示齿轮，RP-B表示平轮)

加长下滚轮长度，使送布稳定，降低故障率，更换容易，不因速度快慢，产生大小针。

RP-A- back towing unit (gear) RP-B- back towing unit(flat wheel).

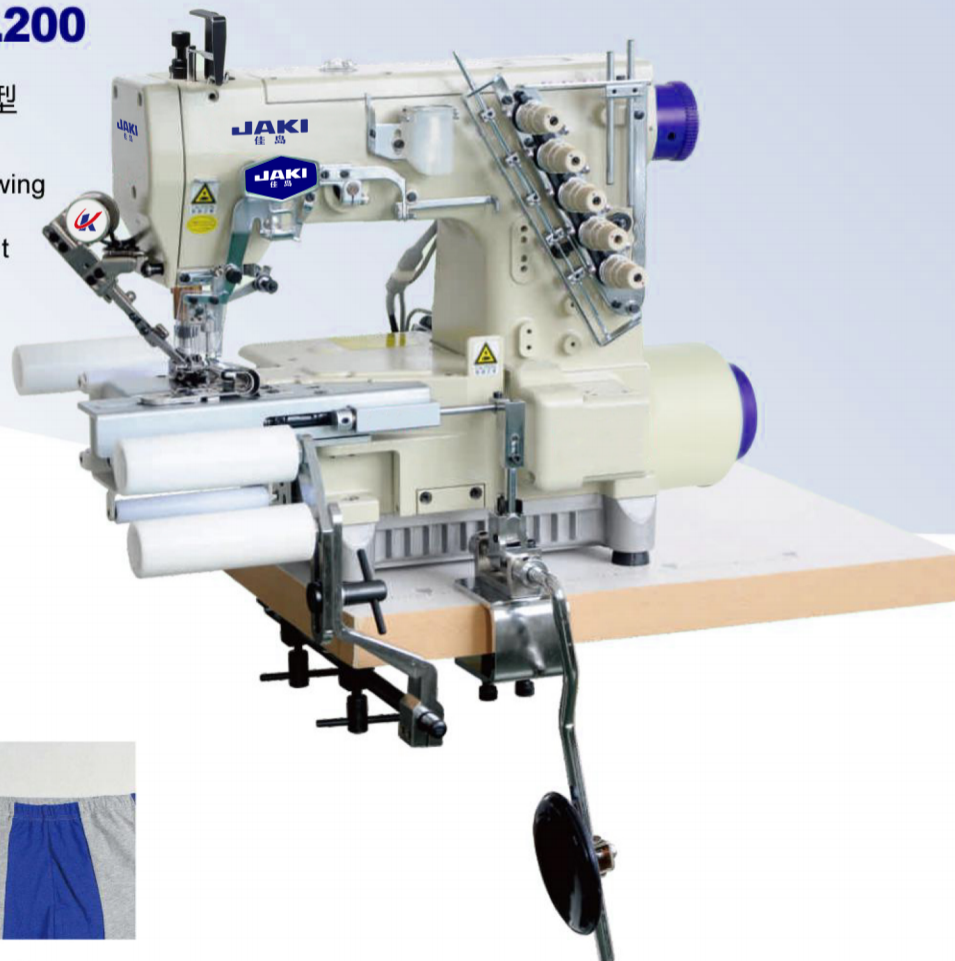
To extend the length of lower feed roller. To offer you more stable feeding, low break down and easy to repair. The machine speed don't disturb the stitch length.

3	5	1.4-4.5	5.6	7.0	0.8-1.4	4500

JR-787-EWT(EST)/L200

直驱自动剪线筒式绷缝机附环型
螺纹裤头松紧包装装置

Direct drive cylinder bed interlocksewing
machine with automatic trimmer and
tubular elastic waist band attachment



适用于男女内裤、环型螺纹裤头松紧带包缝。
Applicable to men & women's underwear for tubular elastic
band attaching seaming...etc.



L200-上裤腰装置

“卡钳式”膝动开关,无须切割桌板、钻孔、装钉螺丝, 安装简单
The "Clamp Type" connecting lever will easy for you to open the
front cover in conveniently & promptly.

“折叠式”连杆设计, 开启前盖方便

"Clamp Type" knee switch which don't need to cut the table,drill a
hole,installed by screw.It easy to set it up.



自动剪线装置

配合自动剪线装置, 将大幅提高产能及品质

Equipped with pneumatic (electric) top & under thread
trimmer obtains good quality and higher productivity.

3	5	1.4-4.5	5.6	7.0	0.8-1.4	4500

JR-787-R600

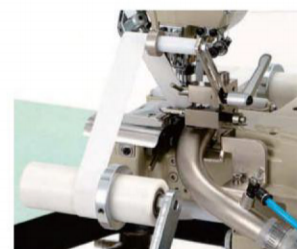
直驱自动剪线筒式绷缝机附右切刀功能

Direct drive cylinder bed interlock
sewing machine with automatic trimmer
and right hand side fabric trimmer



全新设计之(右切刀)切布边功能, 操作容易, 稳定性更佳。
适用于男女内裤裤腰之松紧带缝合, 配合右切刀装置, 更能提高缝制品质

All new designed of right hand side fabric trimmer cut the extra fabric in easily and table.
Applicable to men & women underpants for attach the elastic waist-band.the "right hand
side fabric trimmer" increases sewing quality.



布导器连动机构

采用布导器连动机构, 导布稳定、操作方便

Use fabric guider lifter mechanism guides fabric in stable and operates in convenience.



一体成形开口式固定风管设计

采用一体成形开口式固定风管设计, 安装容易且外型美观; 透明吸布屑管设计, 可轻易观
察风管内部布屑排放情况。

The body forming open type suction tube installs in easy and beautiful; The limpid waste
fabric suction tube design is easy to check the waste fabric in the tube which have been
voided or not.



改良后的面板采用可左右推拉的不锈钢拖板设计, 方便调试。

The brand-new design table adopts the design of stainless steel panels
which can be push and pull, then it is convenient to adjust.

3	5	1.4-4.5	5.6	7.0	0.8-1.4	5000

JR-787-CF

三合一直驱自动剪线筒式绷缝机
3in 1 direct drive cylinder bed interlock
sewing machine with automatic trimmer



适用于一般中厚料平缝、下摆车缝、埋压拷克骨、包边缝、各式针织品、运动服压线、运动裤裤头、休闲服折袖口、折下摆等。

Applicable to medium-heavy weight fabric for general seaming, hemming, covering and binding...etc. For example, knitwear sportswear for covering, bottom of sports trousers, sleeve of leisure wear for hemming...etc.

无需更换前盖,仅需另行够买一组规格件,即可使用原"平台式三针绷缝机之喇叭(包边器)",提供如平台式绷缝机的标准式包边缝。
Don't need to change the front cover, □standard binder, □folder for flat-bed covering stitch sewing machine is available.

集折下摆、埋压拷克骨、包边三种基本功能合一的多功能、切换容易之省钱机种。
Hemming, covering, overlock, the three basic functions of the multi-function, flexible, cost saving machine.



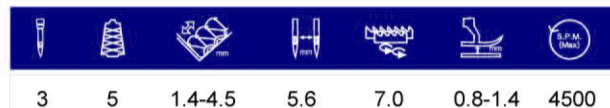
包边装置



埋压拷克骨



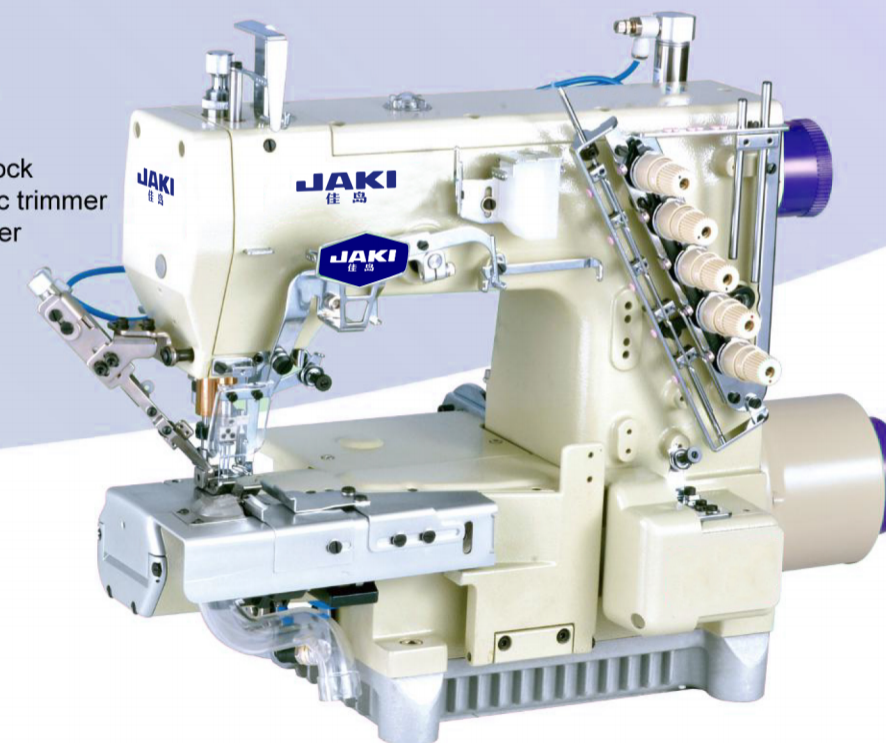
下摆车缝



JR-787-N600

直驱自动剪线筒式绷缝机
附左切刀功能

Direct drive cylinder bed interlock
sewing machine with automatic trimmer
and left hand side fabric trimmer



全新设计之(左切刀)切布边功能,操作容易,稳定性更佳。适用于各式针织品、T恤、汗衫之下摆工作(附左修刀修齐布边后,再进行下摆车缝工作)

All new designed of left hand side fabric trimmer cut the extra fabric in easily and stable. Applicable to all kinds of knitwear, T-shirt & underwear for hemming stitch. (The left hand side fabric trimmer cut the extra fabric of edge to make it even for hemming)



一体成形开口式透明吸布屑管设计

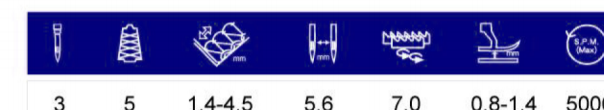
采用一体成形开口式固定风管设计, 安装容易且外型美观
透明吸布屑管设计, 可轻易观察风管内部布屑排放情况

The body forming open type suction tube installs in easy and beautiful.
The limp waste fabric suction tube design is easy to check the waste fabric in the tube which have been voided or not.



改良后的面板采用可左右推拉的不锈钢拖板设计, 方便调试。

The brand-new sewing bed adopts the design of stainless steel panels which can be push and pull, then it is convenient to adjust.



JR-720-CB356-EST-D

直驱自动剪线筒式绷缝机
Direct drive cylinder bed interlock sewing machine with automatic trimmer



适用于一般中厚料平缝、下摆车缝、针织品的领口、袖口压线、运动裤小口径裤管折边及童装，折边、压线等。

Applicable to medium-heavyweight fabric for general seaming & hemming. For example, all kinds of knit goods collars and cuff for covering, small-size cuff of trousers and the wear of children & toddler for covering & hemming.

型 号 Model								辅助件 Device
JR-720-CB240	2	3		4.0				
JR-720-CB248	2	3		4.8				EST
JR-720-CB348	3	5	1.4	4.8				EWT
JR-720-CB356	3	5	~	5.6	7.0	0.8-1.4	4200	AST
JR-720-CB364	3	5	4.5	6.4				AWT
JR-720-CB460	4	6		6.0				
JR-720-CB464	4	6		6.4				

佳岛在手中，缝纫好轻松！
A stitch above the best!

特点 Features



拨线、自动剪线可同时加装

拨线、自动剪线可实现同时加装，不漏针、不脱线、线头更适宜，转弯更顺畅 (选配件,出 厂标准配件不变)其特殊的切刀推进机构,可以准确的微调出刀的尺寸。

Automatic thread wiping device and automatic thread trimming can be installed at the same time.

Dialing thread and automatically cutting thread can be installed simultaneously, there is no skip stitches, broken stitches, also the thread will be trimmed well and the turning will be more smooth.



底线切线组

底线切线组，切线稳定，调节方便。其特殊的切刀推进机构，可以准确地微调出刀的尺寸。

Baseline tangent group

The thread trimmer good at cutting and easy maintenance. And the special advanced cutter mechanism can accurately fine-tune the size of the knife.



针线护罩装置

针线护罩装置，可随意打开，无需拆除固定螺丝，方便客户穿线操作，外观简洁大方。

Needle and thread shield device

Needle and thread cover device, can be free to open, no need to remove the fixed screw, convenient Customer threading operation, the appearance of simple and generous.



前置式底线分线盘

底线分线盘外置于机体前侧，可轻易清除绞线，容易调整。可微调的底线过线架，可针对底线的收放和松紧，做更精细的调整。

Pre-positioned bottom line distributor

Looper thread take-up put on the front of body, to clean the winding and adjustment easily. The flexible thread take-up eyelet holder, to offer the looper thread tension and release more details adjustment.



密封式侧盖及短横筒设计

采用密封式侧盖，彻底解决了漏油问题，特殊短横筒设计(自筒边到压脚边缘仅35mm)，让操作更流畅；采用圆周176mm的细筒型设计，车缝小口径的圆筒型针织物更加便利。

To use sealed type side cover, to solve the side cover leaking problem. In addition, the special short cylinder designed which the distance between side cover to presser foot is 35mm to offer smoothly operation. The small cylinder designed which circumference are 176mm, to sews small-sized tubular goods more conveniently.



摇杆式差动调整机构

采用摇杆式差动调整机构,提供您充分的差动进给量

The use "Regulating Lever Type" differential feeding mechanism offers you a full differential feeding.

摇杆式针距调整机构

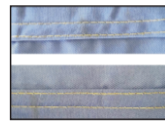
摇杆式针距调整结构，可轻松调整针距。

The micro stitch length regulating lever which could adjust the stitch length easily



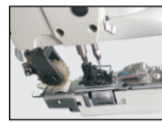
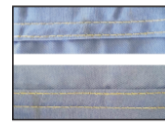
JR-9270

双针薄料埋夹机
2 Needle Feed Off The Arm
Chain Stitch Machine



JR-9270-PL

双针薄料内置拖轮埋夹机
2 Needle Feed Off The Arm Chain Stitch
Machine With Puller For Light Material



JR-9280

三针厚料埋夹机
3 Needle Feed Off The Arm
Chain Stitch Machine



JR-9280-PL

三针厚料内置拖轮埋夹机
3 Needle Feed Off The Arm Chain Stitch
Machine With Puller



JR-9370

三针薄料埋夹机
3 Needle Feed Off The Arm
Chain Stitch Machine For
Light Material



JR-9370-PL

三针薄料内置拖轮埋夹机
3 Needle Feed Off The Arm Chain
Stitch Machine With Puller For
Light Material



JR-9280-2PL-D

直驱三针内置双拖轮埋夹机
Direct Drive 3 Needle Feed Off
The Arm Chain Stitch Machine
With Double Pullers



JR-9280XH-PS

三针厚料外置拖轮埋夹机
3 Needle Feed Off The Arm
Chainstitch Machine With Puller
Box For Heavy Material

